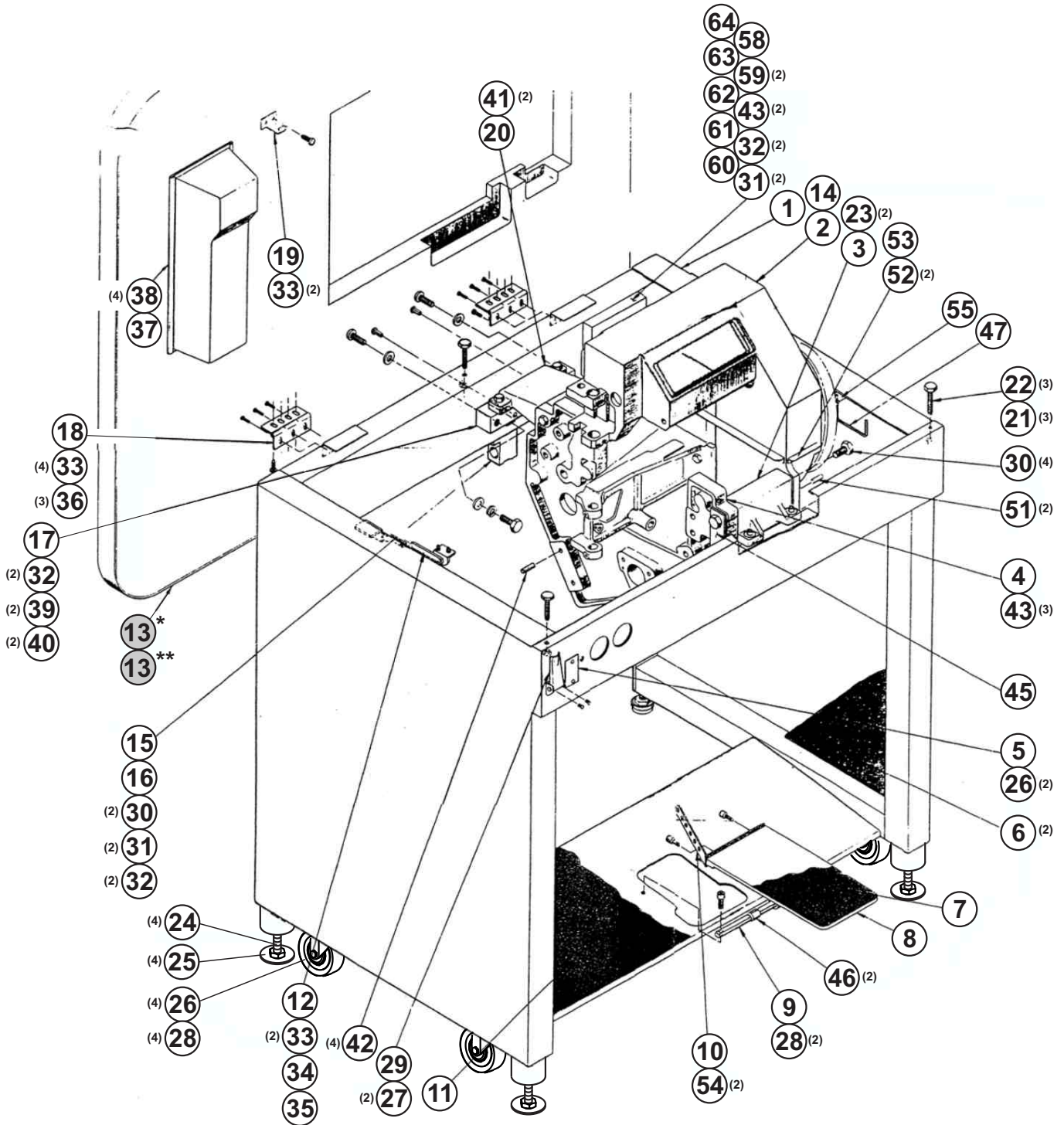


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MAIN FRAME ASSEMBLY



MAIN FRAME ASSEMBLY

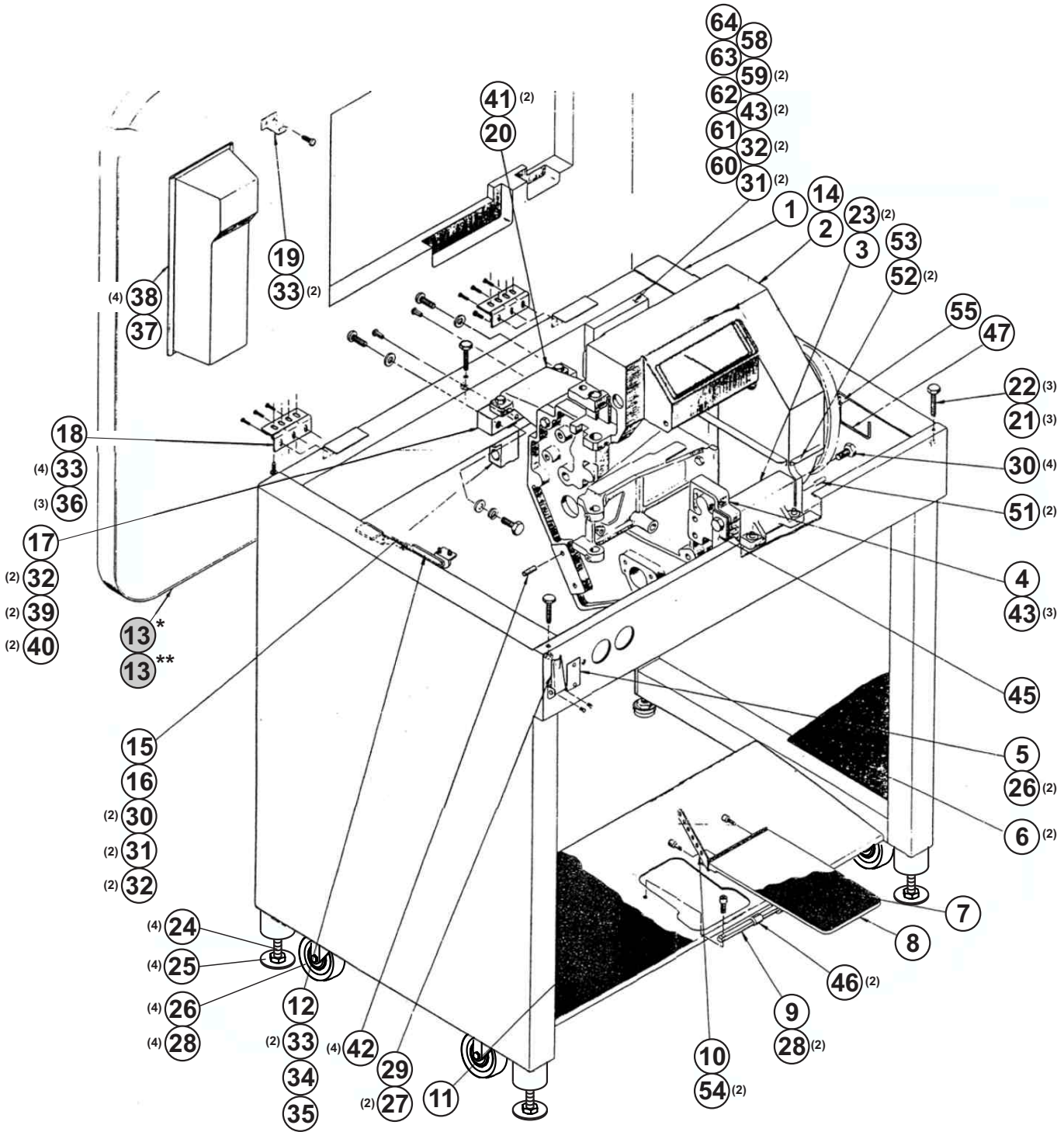
| DET | PART NUMBER | DESCRIPTION | QTY |
|------|---------------|--|-----|
| 01 | 04.9070.0.000 | Main Frame | 1 |
| 02 | 41321019 | Needle Bar Hd. Assembly | 1 |
| 03 | 35371003 | Front Spacer | 1 |
| 04 | 35315013 | Tie Frame | 1 |
| 05 | 37711017 | Name Plate | 1 |
| 06 | 70.3271.1.020 | Sound Suppressor ●●● | 2 |
| 07 | 70.3325.1.108 | Holder | 1 |
| 08 | 08.6200.4.010 | Screw M4-10 | 4 |
| 09 | 08.6700.4.000 | Nut M4 | 2 |
| 10 | 08.6850.4.000 | Washer M4 | 6 |
| 11 | 32216086 | Foot Plate Tread ●●● | 1 |
| 12 | 41441060 | Table Support | 1 |
| 13* | 70.3535.1.181 | Table Top ●●● | 1* |
| 13** | 35351180 | Table Top ●●● | 1** |
| 16 | 70.3325.1.109 | Motor Holder | 1 |
| 17 | 32418075 | Machine Support - Rear | 1 |
| 18 | 41214006 | Hinge | 2 |
| 19 | 70.3535.1.182 | Hook | 1 |
| 20 | 35472011 | Spacer, Rear, Tie Frame | 1 |
| 21 | 01200024 | Screw #3/8 - 16x1 | 3 |
| 22 | 06020015 | Nut, Hex.Jam # 3/8 -16 | 3 |
| 23 | 01000047 | Scr., Hex. Soc. Hd. Cap # 5/16 - 18 x1 | 2 |
| 24 | 12.0008.6.523 | Screw M12 | 4 |
| 25 | 12.0008.6.524 | Leveling Pad | 4 |
| 26 | 12.0008.6.520 | Castor Wheels | 4 |
| 26 | | Rivet | 2 |
| 27 | | Scr., Rd.Hd. Mach. # 6 - 32 x 1/4 | 2 |
| 28 | 08.6000.0.025 | Screw | 4 |
| 29 | 22972010 | Latch 'Camloc' # 51 L1-1- 1 AB - | 1 |
| 30 | 04200003 | Scr. Hex.Hd. # 3/8 - 16 x 1 | 6 |
| 31 | 07100009 | Washer, Spring Lock # 3/8 | 4 |
| 32 | 08.6852.0.000 | Washer, Flat # 3/8 | 6 |
| 33 | 08.6663.5.025 | Scr. Pan Hd. (Type A) # 10 x 5/8 | 12 |
| 34 | 22911038 | Scr., Asa Lock #1 A | 1 |
| 35 | | Nut, Lock "ESNA"#21 NTE- 058- | 1 |
| 36 | 04140040 | Scr., Truss Hd. # 10 - 32 x 5/16 | 6 |
| 37 | 12.0008.6.901 | Drawer,Stl."Superior" # 333 Grey ●●● | 1 |
| 38 | | Scr.. Fl.Hd. Wood # 8 x 3/4- | 4 |
| 39 | 01200024 | Scr. Hex .Soc .But.Hd.# 3/8 - 16 x 1 | 2 |
| 40 | 08200024 | Spring Pin 1/4" x 1 | 2 |
| 41 | 04200027 | Scr., Hex.Hd. # 5/16 - 18 x 1 | 2 |
| 42 | 08000019 | Pin, Dowel # 1/4 x 1 1/4 | 4 |
| 43 | 04200004 | Scr.Hex. Hd. # 3/8 - 16 x 1 1/2 | 5 |
| | | | |

* — Modification ATT

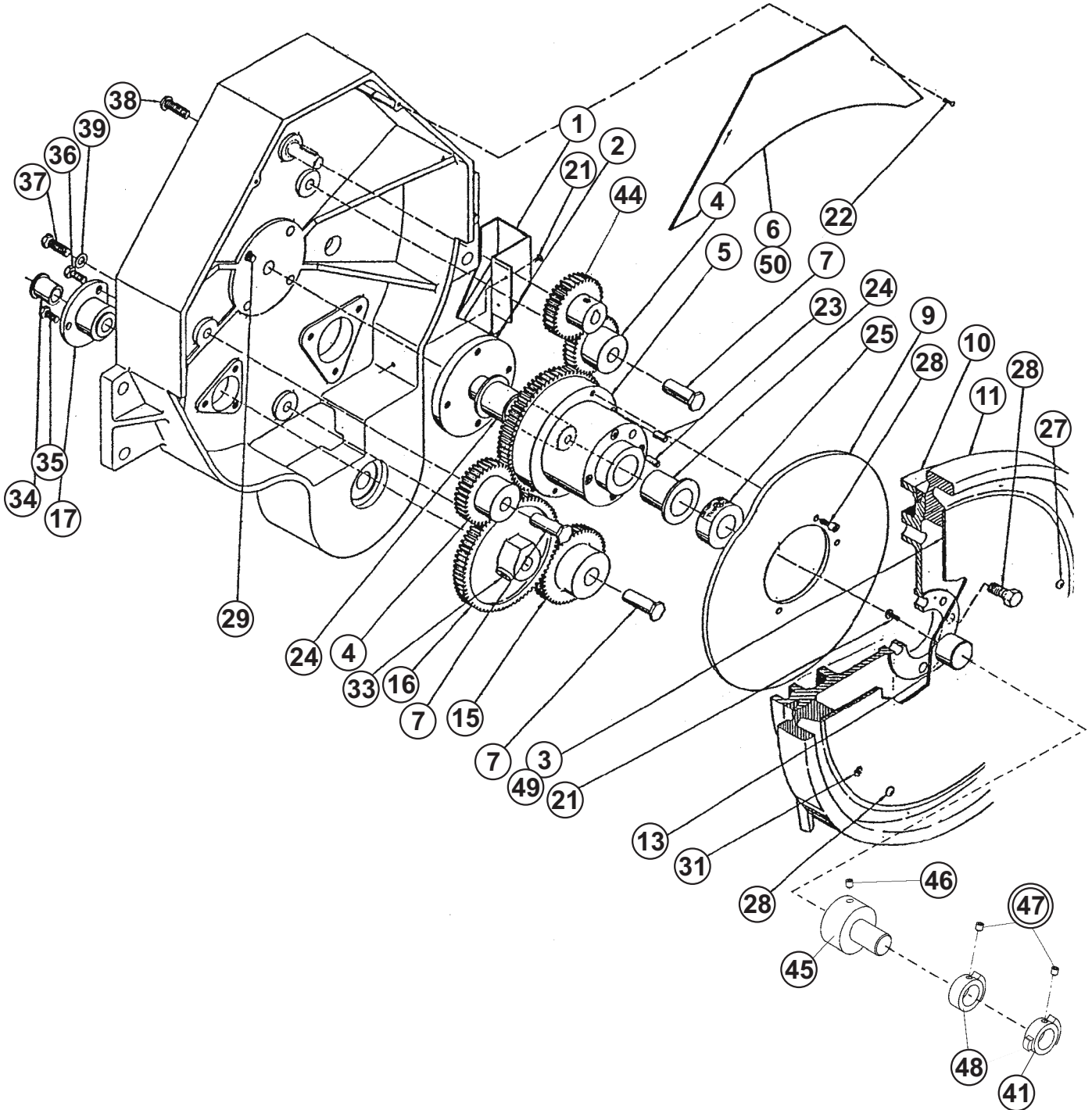
** — Modification BP (Bender Plate)



MAIN FRAME ASSEMBLY



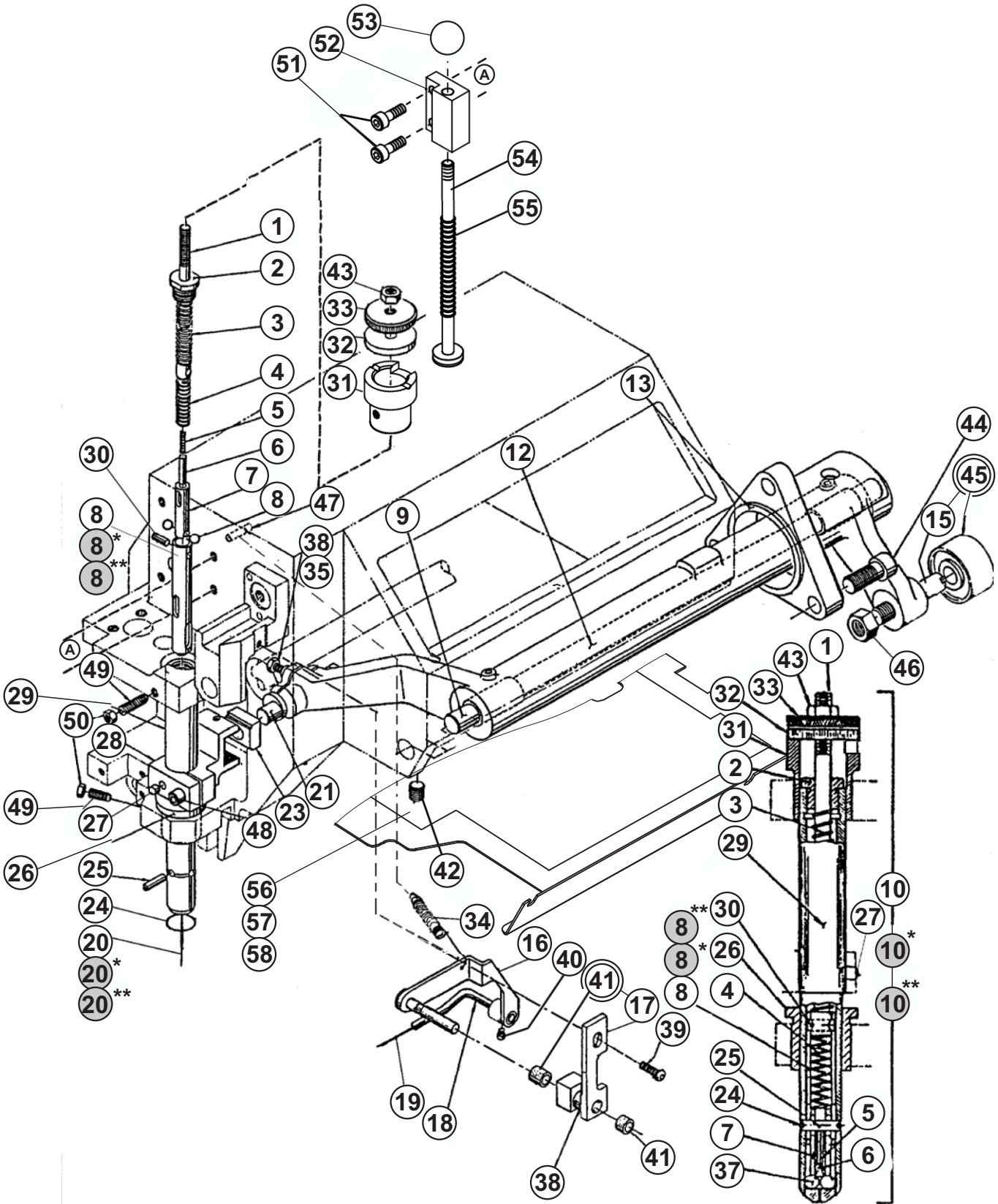
CAM AND GEARS



CAM AND GEARS

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 35812049 | Cover, Rear Drum | 1 |
| 02 | 31766009 | Drive Gear Stud | 1 |
| 03 | 31523037 | Cover, Handwheel | 1 |
| 04 | 36224010 | Small Intermediate Gear ●●● | 2 |
| 05 | 36228020 | Drive Gear | 1 |
| 06 | 32652015 | Guard, Belt | 1 |
| 07 | 31838030 | Gear Stud | 3 |
| 09 | 70.3651.3.048 | Left Upper Looper Cam | 1 |
| 10 | 36516040 | Needle Bar Cam | 1 |
| 11 | 36713007 | Needle Bar Hand Wheel ●●● | 1 |
| 13 | 31652001 | Sensor Drive Shaft | 1 |
| 15 | 36226017 | Large Intermediate Gear ●●● | 1 |
| 16 | 36228009 | Cam Shaft Drive Gear | 1 |
| 17 | 36515032 | Cam Shaft Bearing | 1 |
| 21 | 04100054 | Scr. Binding # Hd. 8- 32 x 3/8 | 2 |
| 22 | 01200005 | Scr. , Hex. Soc. But. Hd.# 8 - 32 x 3/8 | 2 |
| 23 | 08200031 | Pin, Roll # 3/16 x 3/8 | 1 |
| 24 | 23161140 | Bearing, "Oilite" # FF - 1213-4 ●● | 2 |
| 25 | 24116150 | Collar, Set SC 100 1" I.D | 1 |
| 26 | 01000025 | Scr. Hex. Soc. Cap # 10 - 32 x 1/2 | 1 |
| 27 | 04200003 | Scr.,.Hex.Hd.# 3/ 8 - 16 x 1 | 4 |
| 28 | 01200001 | Scr. Hex. Soc. But. Hd. # 140- 32 x 1/2 | 2 |
| 29 | 01000099 | Scr. Hex. Soc.Cap # 5/16 - 18 x 5/8 | 1 |
| 31 | 01002040 | Scr. Hex. Soc.Cap # 5/16 - 18 x 3/4 | 1 |
| 33 | 03200023 | Scr. Hex. Soc.Hd. Cup PT.# 1/4 - 20 x 1/2 | 1 |
| 34 | 23161063 | Bushing, "Oilite" # FF - 707 - 2 ●● | 1 |
| 35 | 04200013 | Scr., Hex. Hd. # 1/4 - 20 x 5/8 | 1 |
| 36 | 04200012 | Scr., Hex. Hd. # 1/4 - 20 x 1/2 | 1 |
| 37 | 04200267 | Scr., Hex. Hd. # 3/8 - 24 x 1 | 1 |
| 38 | 01200083 | Scr., But. Hex.Soc.# 3/8 - 24 x 1 | 1 |
| 39 | 07100009 | Washer, Lock # 3/8 | 1 |
| 40 | 70.3165.2.002 | Sensor Holder | 1 |
| 41 | 19.0044.1.625 | Ring Sensor | 2 |
| 42 | 17.0011.2.013 | Screw M6x0, 75 x 6 | 2 |
| 43 | 08.6400.4.008 | Screw M4 - 8 | 1 |
| 44 | 36271013 | Gear | 1 |
| 45 | 70.3165.2.003 | Adaptor | 1 |
| 46 | 08.6400.4.006 | Screw M4x6 | 1 |
| 47 | 17.0011.2.013 | Screw | (2) |
| 48 | 19.0044.1.624 | Ring Sensor | 2 |
| 49 | 70.3271.1.023 | Sound Isolation | 1 |
| 50 | 70.3271.1.024 | Sound Isolation | 1 |
| | | | |

UPPER NEEDLE BAR MECHANISM



UPPER NEEDLE BAR MECHANISM

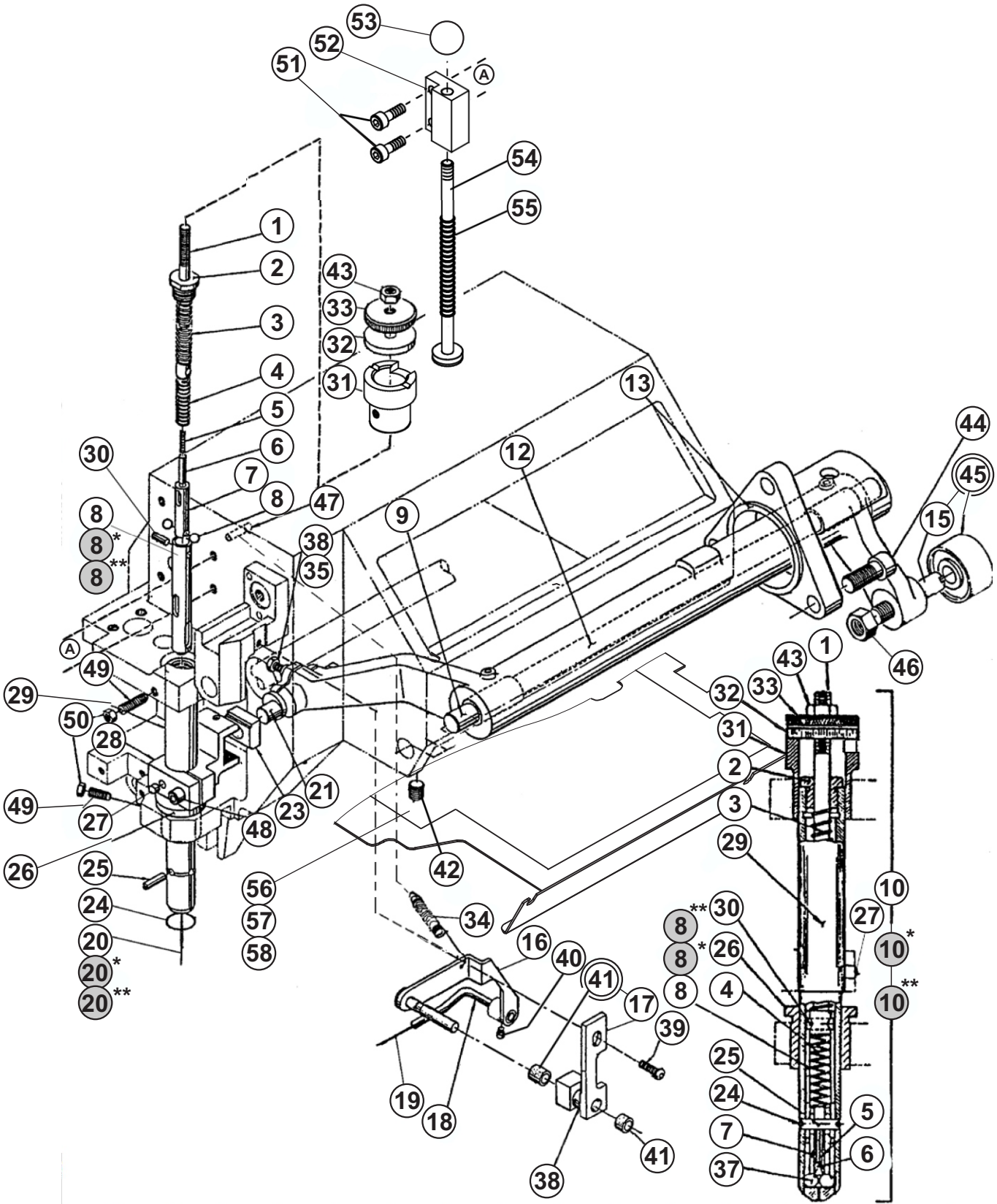
| DET | PART NUMBER | DESCRIPTION | QTY |
|------|---------------|--|-----|
| 01 | 31674025 | Sleeve Extension | 1 |
| 02 | 31695011 | Needle bar Spring Cap | 1 |
| 03 | 36532021 | Needle Bar Spring | 1 |
| 04 | 36532022 | Needle Lock Spring | 1 |
| 05 | 36531010 | Needle Stop Spring | 1 |
| 06 | 36771021 | Needle Stop | 1 |
| 07 | 31566008 | Needle Clamp Sleeve | 1 |
| 08 | 35511021 | Needle Support Sleeve | 1 |
| 08* | 35511081 | Needle Support Sleeve | 1* |
| 08** | 35511048 | Needle Support Sleeve | 1** |
| 09 | 31723007 | Rocker Arm Pivot | 1 |
| 10 | 42531081 | Needle Bar Assembly | 1 |
| 10* | 70.4253.1.078 | Needle Bar Assembly | 1* |
| 10** | 70.4253.1.079 | Needle Bar Assembly | 1** |
| 12 | 36691014 | Needle Bar Rocker Arm | 1 |
| 13 | 35521048 | Rocker Arm Bearing | 1 |
| 15 | 31773015 | Rocker Arm Bearing Stud | 1 |
| 16 | 36631031 | Assembly- Threader Lever | 1 |
| 17 | 33215069 | Threader Bearing | 1 |
| 18 | 31996006 | Threader Arm | 1 |
| 19 | 70.3721.3.002 | Threader Needle | 1 |
| 20 | 00103238 | Round Needle | 1 |
| 20* | 00103228 | Round Needle | 1* |
| 20** | 00103249 | Round Needle | 1** |
| 21 | 36518030 | Bearing Block Stud | 1 |
| 23 | 33182005 | Needle Bar Bearing Block | 1 |
| 24 | 35131002 | Pin Retainer | 1 |
| 25 | 31264001 | Stop Pin | 1 |
| 26 | 36523022 | Needle Bar Small Bush | 1 |
| 27 | 31151001 | (Locating Pin) = part of Assembly 33441003 | 1 |
| 28 | 33441003 | Needle Bar Clamp Upper | 1 |
| 29 | 31697003 | Needle Bar | 1 |
| 30 | 31111009 | Sleeve Ext. Conn. Pin | 1 |
| 31 | 70.3652.3.023 | Large Bushing | 1 |
| 32 | 31412001 | Spring Plunger Washer ●●● | 1 |
| 33 | 31593007 | Sleeve Adjust.Nut | 1 |
| 34 | 36546023 | Spring , Threader | 1 |
| 35 | 04200011 | Scr.,Mach. Hex. Hd #10 - 32 x 5/8 | 1 |
| 36 | 08.6852.5.000 | Washer. Lock. Hi - Collar # 10 | 1 |
| 37 | 22965006 | Ball. Stl." New Depart"# 11{64 Dia | 2 |
| 38 | 24117520 | Collar | 1 |
| 39 | 01200007 | Scr. Hex. Soc. But. Hd.# 10 - 32 x 3/8 | 1 |
| 40 | 01000298 | Scr. Hex. Soc. Hd. Cap.# 5 - 40 x 1/8 | 1 |
| 41 | 23132030 | Bushing Oilite #AA 309 ●● | (2) |
| 42 | 03100008 | Scr. Set Hex. Soc. Cap Pt.# 1/4 - 20 x 1/4 | 1 |
| 43 | 06002001 | Nut. Hex. S. Stl. # 10 - 32 | 1 |
| 44 | 01000039 | Scr. Hex. Soc. Hd. Cap # 5/16 - 18 x 3/4 | 3 |

* — Extra Parts Needle size 28

** — Extra Parts Needle size 49



UPPER NEEDLE BAR MECHANISM



UPPER NEEDLE BAR MECHANISM

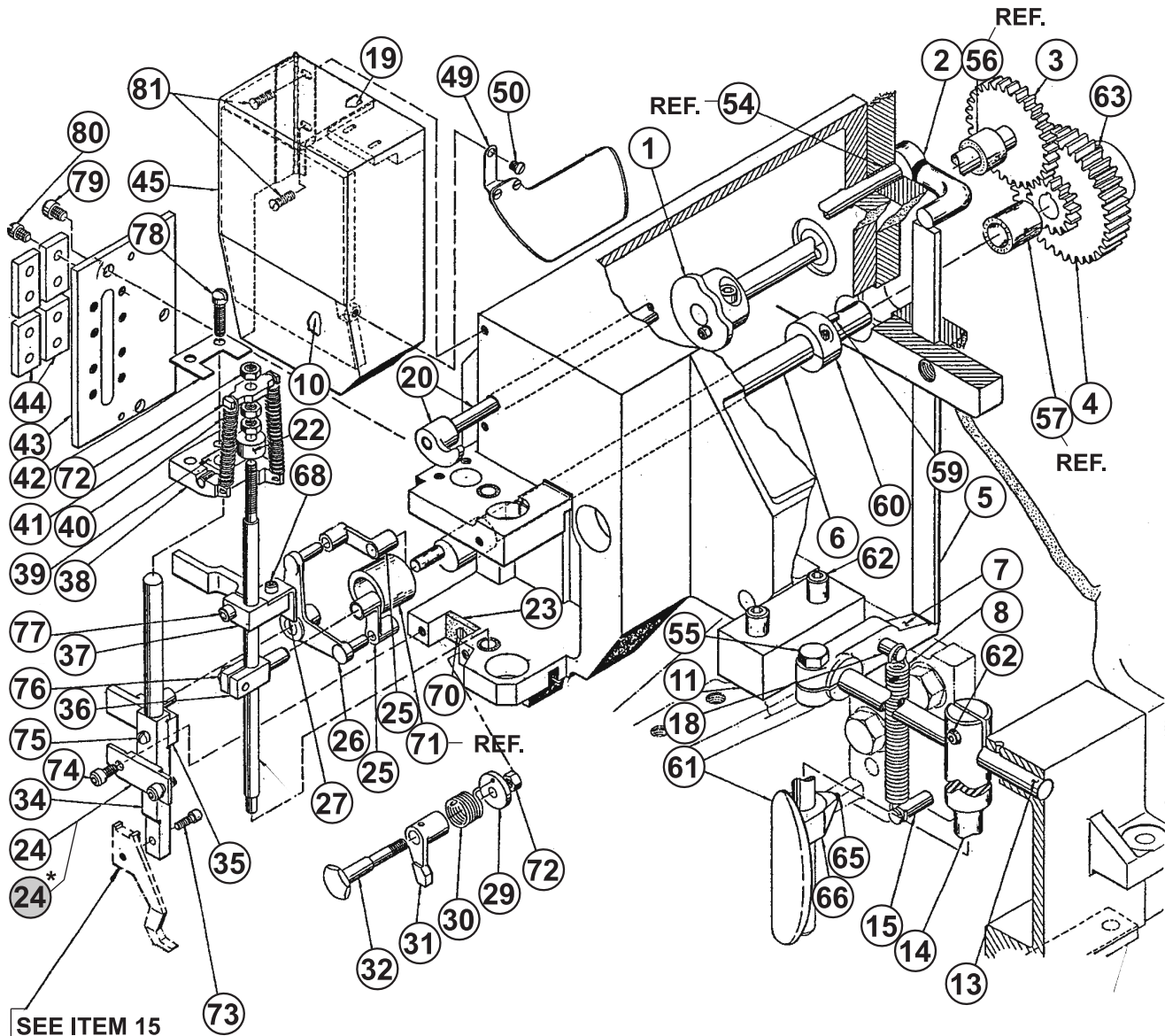


| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|-----|
| 45 | 23231030 | Bearing , Ball | (1) |
| 46 | 06104001 | Locknut, " ESNA" 29 NTE- 54- | 1 |
| 47 | 31721039 | Pin Groove "Drive Loc"#1/4 x 1 (Type G) | 1 |
| 48 | 01000013 | Scr. Hex.Soc.Hd.Cap# 8 - 32 x 1/2 | 1 |
| 49 | 03130001 | Scr., Hex. Soc. Cone Pt.. # 8 - 32 x 1/2 | 2 |
| 50 | 06020019 | Nut. Jam Hex. # 8 - 32 | 2 |
| 51 | 08.6000.4.012 | Screw | 2 |
| 52 | 70.3652.3.026 | Block ●●● | 1 |
| 53 | 12.0008.6.979 | Ball | 1 |
| 54 | 70.3652.3.025 | Bar | 1 |
| 55 | 12.3010.0.014 | Spring | 1 |
| 56 | 70.3265.2.017 | Cover | 1 |
| 57 | 70.3271.1.025 | Sound Isolation | 1 |
| 58 | 08.6200.3.005 | Screw M3x5 | 4 |

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* — Extra Parts
 ** — Extra Parts

PRESSER FOOT MECHANISM



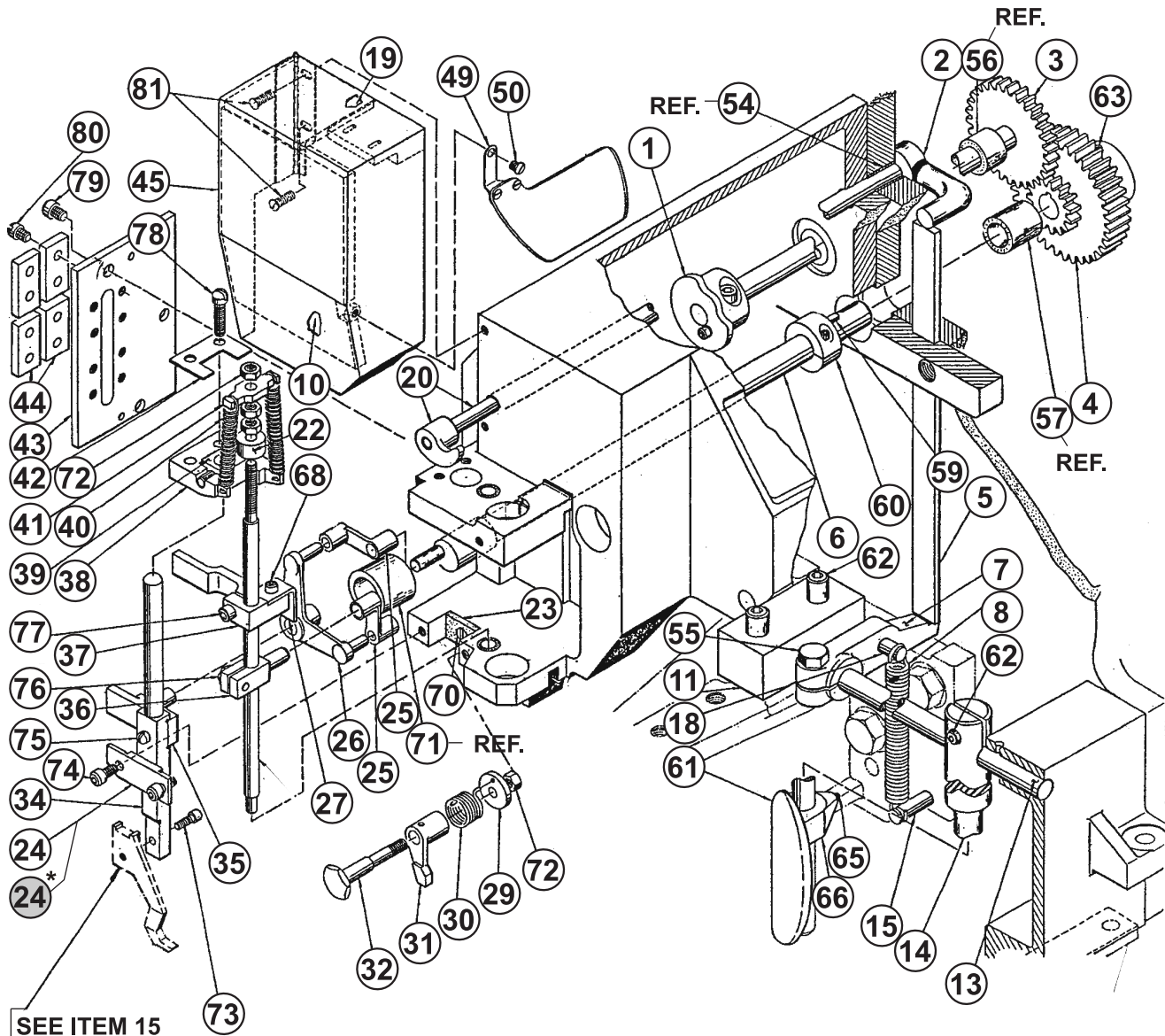
SEE ITEM 15
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SEE ITEM 6
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PRESSER FOOT MECHANISM

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|------------------------------|-----|
| 01 | 70.4223.3.029 | Ass`y, Rt. Upper Looper Cam | 1 |
| 02 | 36651001 | Lifrer Lever. P. F. | 1 |
| 03 | 36227019 | Ass`y, Shaft Rt. Looper Cam | 1 |
| 04 | 36271013 | Ass`y, Presser Ft. Drive Gr. | 1 |
| 05 | 32111012 | Lifter Rod | 1 |
| 06 | 36518077 | Operation Shaft | 1 |
| 07 | 36651002 | Lifter Lever | 1 |
| 08 | 36543018 | Lever Spring | 1 |
| 10 | | | |
| 11 | 35521055 | Presser Foot Bearing | 1 |
| 13 | 31133018 | Presser FT. Oper. Shaft | 1 |
| 14 | 70.3172.1.024 | Knee Oper. Shaft | 1 |
| 15 | 31721040 | Spring Post | 1 |
| 18 | 31721038 | Spring Post | 1 |
| 19 | | | |
| 20 | 36619044 | Shaft/ Press. Ft. Lifter | 1 |
| 22 | 31571002 | Stationary Press. Foot Cap | 1 |
| 23 | 32217002 | Follower Side Guide Plate | 1 |
| 24 | 33242002 | Retainer Strap | 1 |
| 24* | 70.3324.2.003 | Retainer Strap (Back-Tack) | 1 |
| 25 | 36621001 | Connector Link | 2 |
| 26 | 36672047 | Lifting Bell Crank | 1 |
| 27 | 34221010 | Conn. Link Retainer | 1 |
| 28 | 31772035 | Stationary Press. Foot Shaft | 1 |
| 29 | 31521001 | Adjusting Collar | 1 |
| 30 | 36543020 | Torsion Spring | 1 |
| 31 | 36613036 | Spring Lever | 1 |
| 32 | 31718027 | Lever Stud | 1 |
| 34 | 31642007 | Follow. Press. Ft. Shaft | 1 |
| 35 | 35571021 | Bell Crank Stud | 1 |
| 36 | 31873013 | Presser Foot Stud | 1 |
| 37 | 33422001 | Connector Link Block | 1 |
| 38 | 33256011 | Swivel Seat | 1 |
| 39 | 31876011 | Foot Swivel | 1 |
| 40 | 36541005 | Sprg. Tens. Follow. Ft | 2 |
| 41 | 32729001 | Clip Spring | 1 |
| 42 | 32732001 | Swivel Seat Cover | 1 |
| 43 | 34732023 | Rear Cover | 1 |
| 44 | 32221007 | Bell Crank Stud Guide | 4 |
| 45 | 35771051 | Ass`y Front Cover | 1 |
| 49 | 70.2691.1.188 | Eye Guard | 1 |
| | | | |



PRESSER FOOT MECHANISM



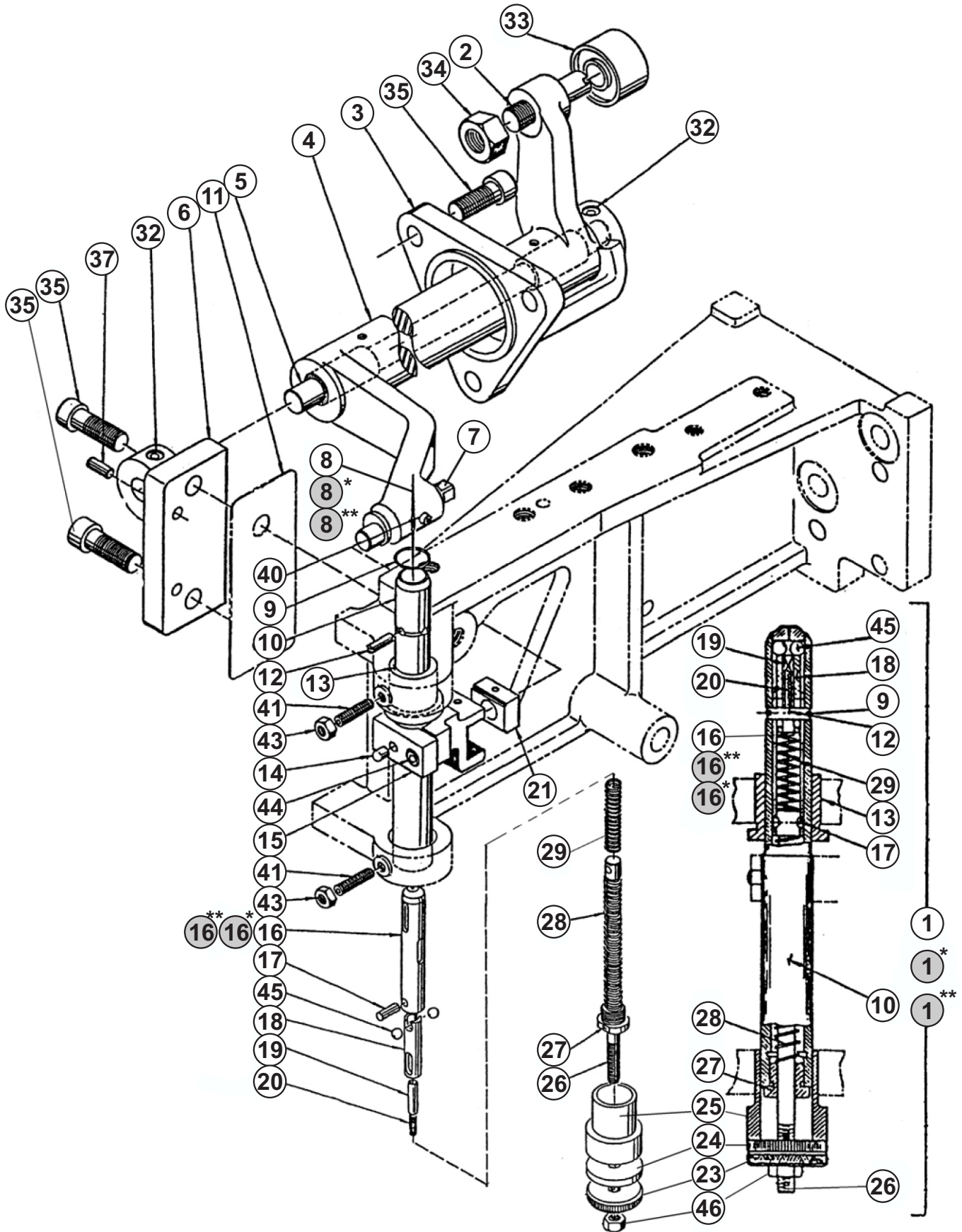
SEE ITEM 15
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SEE ITEM 6
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PRESSER FOOT MECHANISM



| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|-------------|--|-----|
| 50 | 04100070 | Scr. Bind. Hd. # 1/4 - 20 x 3/8 | 1 |
| 54 | 23132123 | Bearing "Oilite" # AA 520 - 3 ●● | 2 |
| 55 | 04200007 | Scr. Hex. Hd. # 1/4 - 20 x 3/4 | 1 |
| 56 | 23132178 | Bearing "Oilite" # AA 630 - 1 ●● | 1 |
| 57 | 23132199 | Bearing "Oilite" # AA 627 - 4 ●● | 1 |
| 59 | 09020001 | Key "Hi - Pro" 504 (1/8 x 5/8) | 1 |
| 60 | 24117014 | Collar | 1 |
| 61 | 36773008 | Nee Plate Pad ●●● | 1 |
| 62 | 01000008 | Scr. Hex. Soc. Hd. Cap. # 1/4 - 20 x 3/4 | 3 |
| 63 | 03100012 | Scr. Set Hex. Soc. Cup Pt.#10 - 32 x 1/4 | 1 |
| 65 | 03100017 | Scr. Set. Hex. Soc. Cup Pt.# 5/16 - 18 x 3/8 | 1 |
| 66 | 26913025 | Knee Plate Retainer ●●● | 1 |
| 68 | 01000059 | Scr. Hex. Soc. Cap # 6 - 40 x 1/4 | 1 |
| 70 | 04000053 | Scr. Flat Hd. # 5 - 40 x 3/8 | 1 |
| 71 | 23132297 | Bushing "Oilite"# AA 807 / 3 ●● | 1 |
| 72 | 06000002 | Nut, Hex. # 10- 32 | 4 |
| 73 | 01000301 | Scr. Hex. Soc. Cap # 6 - 40 x 5/16 | 1 |
| 74 | 01000004 | Scr. Hex. Soc. Cap # 5 - 40 x 1/4 | 2 |
| 75 | 04120001 | Scr. Fil. Hd. # 8 - 32 x 1/2 | 1 |
| 76 | 04200039 | Scr. Hexl. Hd. # 10 - 32 x 3/8 | 1 |
| 77 | 01000013 | Scr. Hex. Soc.Hd. Cap # 8 - 32 x 1/2 | 1 |
| 78 | 04120009 | Scr. Fil. Hd. # 8 - 32 x 5/8 | 1 |
| 79 | 01000032 | Scr. Hex. Soc.Hd. Cap # 10 - 32 x 3/8 | 3 |
| 80 | 04122093 | Scr. Fil. Hd. # 8 - 32 x 1/4 | 8 |
| 81 | 04100054 | Scr. Binding Hd. # 8 - 32 x 3/8 | 2 |
| 82 | 36773007 | Knee Lever | 1 |
| 83 | 31423006 | Bushing | 2 |
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LOWER NEEDLE BAR MECHANISM



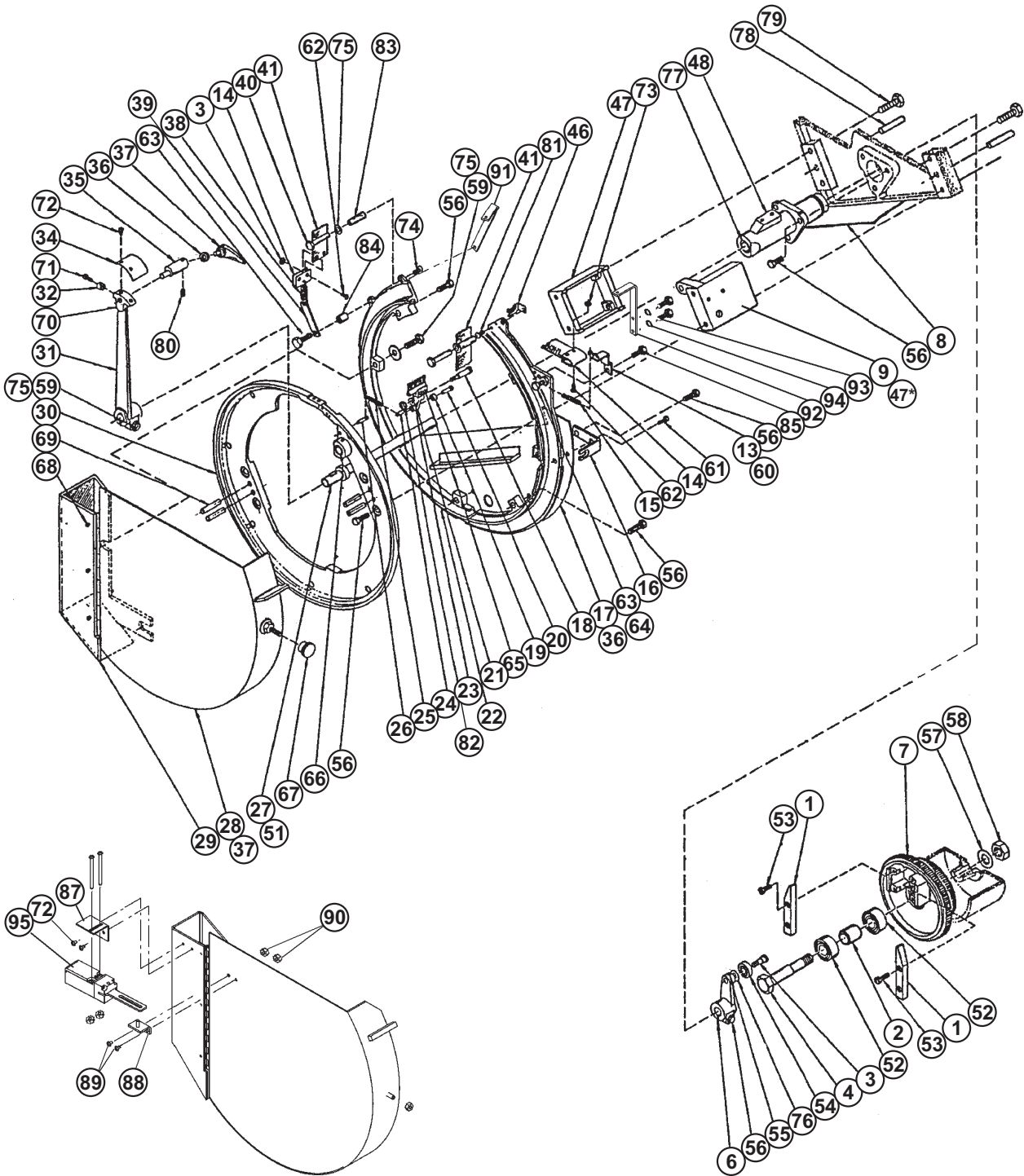
LOWER NEEDLE BAR MECHANISM

| DET | PART NUMBER | DESCRIPTION | QTY |
|------|---------------|--|-----|
| 01 | 42531081 | Needle Bar Assembly Size 38 | 1 |
| 01* | 70.4253.1.078 | Needle Bar Assembly Size 29 | 1* |
| 01** | 70.4253.1.079 | Needle Bar Assembly Size 49 | 1** |
| 02 | 31773015 | Rocker Arm Bearing Stud | 1 |
| 03 | 35521048 | Rocker Arm Bearing | 1 |
| 04 | 36691014 | Rocker Arm | 1 |
| 05 | 31723007 | Rocker Arm Pivot | 1 |
| 06 | 35521049 | Rocker Arm Bearing | 1 |
| 07 | 36518030 | Bearing Block Stud | 1 |
| 08 | 00103238 | Round Needle 38 | 1 |
| 08* | 00103228 | Round Needle 28 | 1 |
| 08** | 00103249 | Round Needle 49 | 1 |
| 09 | 35131002 | Pin Retainer | 1 |
| 10 | 31697003 | Needle Bar | 1 |
| 11 | 32223045 | Shim | 1 |
| 12 | 31264001 | Stop Pin | 3 |
| 13 | 36523022 | Small Bushing | 1 |
| 14 | 31151001 | (Locating Pin) Part of Assem.33441002 | 1 |
| 15 | 33441002 | Lower Clamp, Needle Bar | 1 |
| 16 | 35511021 | Needle Support Sleeve 38 | 1 |
| 16* | 35511081 | Needle Support Sleeve 28 | 1* |
| 16** | 35511048 | Needle Support Sleeve 49 | 1** |
| 17 | 31111009 | Sleeve Ext. Conn. Pin | 1 |
| 18 | 31566008 | Needle Clamp Sleeve | 1 |
| 19 | 36771021 | Needle Stop | 1 |
| 20 | 36531010 | Needle Stop Spring | 1 |
| 21 | 33182005 | Needle Bar Bearing Block | 1 |
| 23 | 31593007 | Sleeve Adj. Nut | 1 |
| 24 | 31412001 | Spring Plunger Washer ●●● | 1 |
| 25 | 36523021 | Large Bushing | 1 |
| 26 | 31674025 | Sleeve Extension | 1 |
| 27 | 31695011 | Spring Cap | 1 |
| 28 | 36532021 | Needle Bar Spring | 1 |
| 29 | 36532022 | Needle Lock Spring | 1 |
| 32 | 03100066 | Scr. Set Hex.Soc. Cup Pt.# 1/4 - 20 x 5/16 | 2 |
| 33 | 23231030 | Bearing , Ball Part of A 31773015. | 1 |
| 34 | 06104001 | Nut, Lock "ESNA" # 29 NTE - 54 | 1 |
| 35 | 01000039 | Scr., Hex. Soc. Hd. Cap # 5/16 - 18 x 3/4 | 5 |
| 37 | 08002028 | Pin, Dowel # 3/16 x 7/8 | 1 |
| 40 | 01000021 | Scr., Hex. Soc. Hd. Cap # 10 - 32 x 5/8 | 1 |
| 41 | 03130001 | Scr. Set Hex. Soc. Cone Pt # 8 - 32 x 1/2 | 2 |
| 43 | 06020019 | Nut, Jam Hex.# 8 - 32 | 2 |
| 44 | 01000013 | Scr ., Cap. Hex. Soc.# 8 - 32 x 1/2 | 1 |
| 45 | 22965006 | Ball. Stl. "New Departure" # 11/64 | 2 |
| 46 | 06002001 | Nut, Hex. S. Stl. # 10 - 32 | 1 |

* — used on Size 28

** — used on Size 49

LOWER LOOPER AND THREAD DRUM MECHANISM

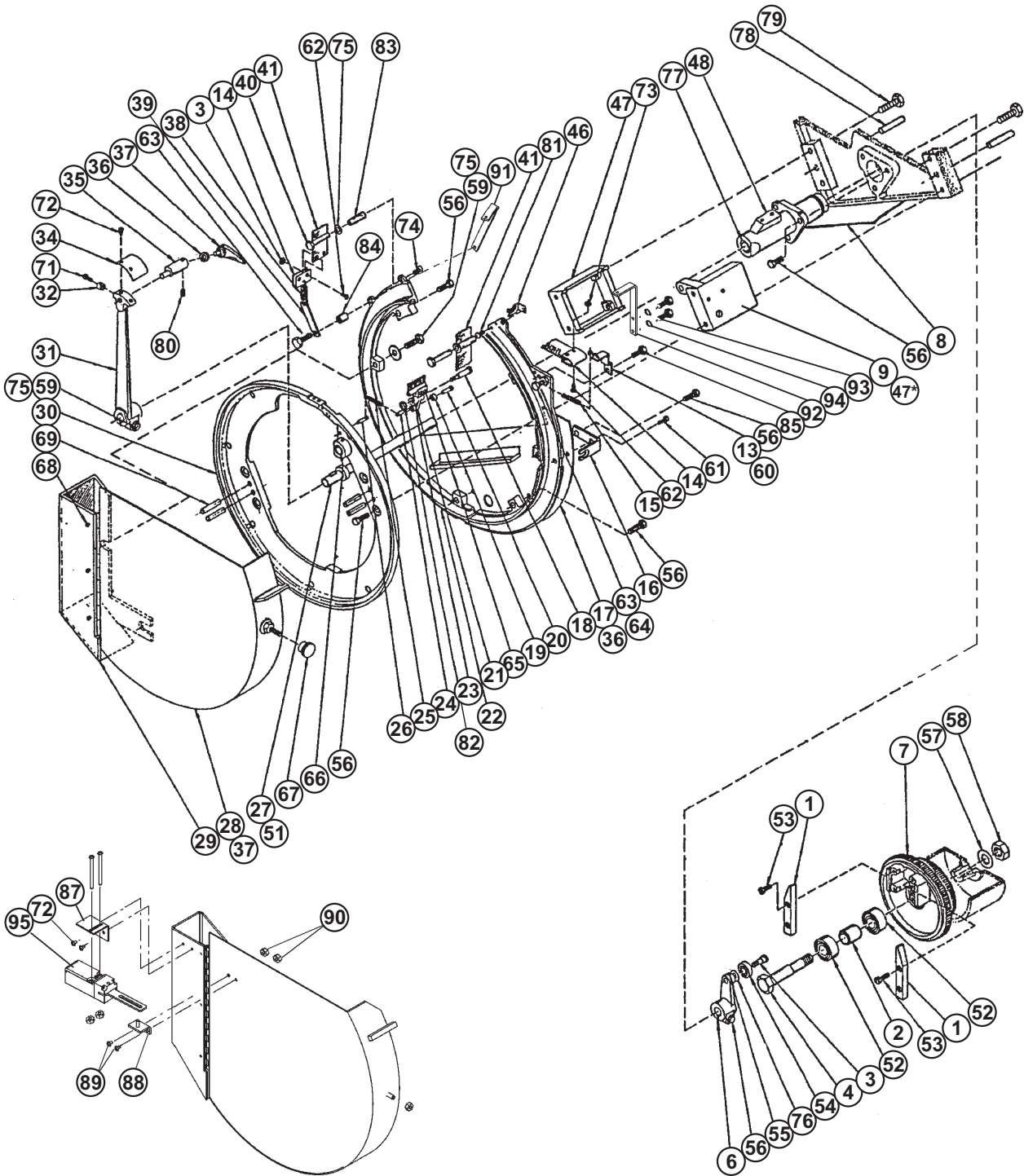


LOWER LOOPER AND THREAD DRUM MECHANISM

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|-----|
| 01 | 32533076 | Drive Gib | 2 |
| 02 | 31464002 | Bearing Spacer | 1 |
| 03 | 31715005 | Bearing Stud | 1 |
| 04 | 31845002 | Gear Stud | 1 |
| 06 | 36651008 | Arm Crank | 1 |
| 07 | 36271006 | Arm Crank Drive Gear | 1 |
| 08 | 70.3577.7.042 | Crank Guard | 1 |
| 09 | 35561001 | Tie Bracket (only for DECO 2000 BP) | 1 |
| 13 | 34647001 | Belt Tightener Arm | 1 |
| 14 | 34111085 | Belt Spring Fastener | 2 |
| 15 | 36542017 | Thread Tightener Spring | 1 |
| 16 | 34372004 | Lock Clip | 1 |
| 17 | 35778014 | R. S. Drum Cover | 1 |
| 18 | 31718025 | Brush Cam Lever Stud | 1 |
| 19 | 31413030 | Cam Roller | 1 |
| 20 | 31612051 | Roll Stud | 1 |
| 21 | 70.3669.1.008 | Brush Holder Cam Lever | 1 |
| 22 | 35633040 | Thread Separator ●● | 1 |
| 23 | 70.3727.4.013 | Thread Brush | 1 |
| 24 | 31721053 | Spring Post | 1 |
| 25 | 07.6440.0.050 | Lever Spring | 1 |
| 26 | 31721054 | Spring Post | 1 |
| 27 | 31781006 | Loop Arm Shaft | 1 |
| 28 | 41831082 | Drum Cover Assembly | 1 |
| 29 | 35812048 | Rear Drum Guard | 1 |
| 30 | 35633041 | Drum ●● | 1 |
| 31 | 36653010 | Lower Looper Arm ● | 1 |
| 32 | 31572004 | Locking Wedge | 1 |
| 34 | 34585001 | Belt Support | 1 |
| 35 | 36518029 | Lower Looper Hook Extn. | 1 |
| 36 | 36341050 | Lower Looper Hook Spacer | 1 |
| 37 | 37211018 | Lower Hook Assembly | 1 |
| 38 | 36543019 | Take - Up Spring | 1 |
| 39 | 32241004 | Take - Up Spring Lever | 1 |
| 40 | 31838013 | Belt Pulley Stud | 2 |
| 41 | 70.3657.2.009 | Thread Belt ●●● | 1 |
| 46 | 37112030 | Ass`y., Separator Guide (only for DECO 2000 ATT) | (2) |
| 47 | 35371004 | Drum Rear Tie Bracket (only for BP) | 1 |
| 47* | 35371004 | Drum Rear Tie Bracket (only for ATT) | 2 |
| 48 | 35541070 | Hook Arm Bearing | 1 |
| | | | |



LOWER LOOPER AND THREAD DRUM MECHANISM



LOWER LOOPER AND THREAD DRUM MECHANISM

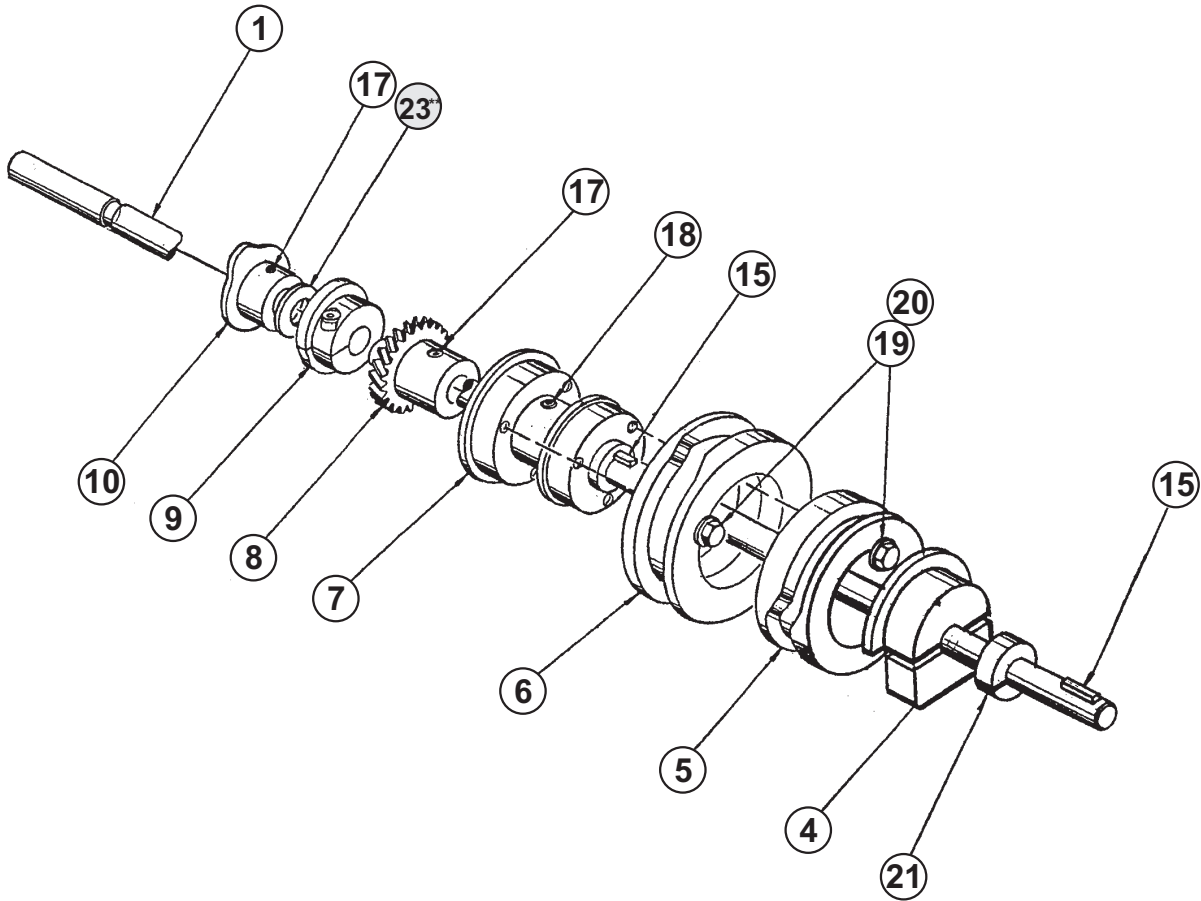


| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|--------|
| 51 | 09020001 | Key, Hi - Pro # 1/8 x 5/8 | 1 |
| 52 | 23231217 | Bearing, Ball, " New Depart"# Z 99503 | 2 |
| 53 | 01000026 | Scr., Hex. Soc. Hd. Cap # 1/4 - 20 x 5/8 | 4 |
| 54 | 23231210 | Bearing, Ball, " New Depart"# 77039 | 1 |
| 55 | 03100013 | Scr., Set Hex. Soc. Hd. Cup Pt. # 1/4 - 20 x 3/8 | 1 |
| 56 | 04200027 | Scr., Hex. Hd. # 5/16 - 18 x 1.0 | 11+(1) |
| 57 | 07002009 | Washer, Flat # 5/8 | 1 |
| 58 | 06030014 | Nut, Hex. # 5/8 - 11 | 1 |
| 59 | 04200031 | Scr. Hex. Hd. # 5/16 - 18 x 1 1/4 | 3 |
| 60 | 23914009 | Hook "S" - Gerwin Corp.# 55 - 3/4 | 1 |
| 61 | 04100011 | Scr. Binding Hd.# 10 - 32 x 3/8 | 1 |
| 62 | 04100053 | Scr. Binding Hd.# 8 - 32 x 5/16 | 4 |
| 63 | 04202013 | Scr.Hex Hd.# 1/4 - 20 x 1 1/4 | 2 |
| 64 | 06000004 | Nut, Hex # 1/4 - 20 | 3 |
| 65 | 01000010 | Scr. Fil.Hd.# 5 - 40 x 3/8 | 2 |
| 66 | 23161073 | Bearing ,"Oilite" # FF - 707 - 3 | 1 |
| 67 | 22967003 | Knob w/1/4 - 20 Insert "Reid"# DK - 17 | 1 |
| 68 | | | |
| 69 | 08000016 | Pin, Dowel # 3/16 x 3/4 | 4 |
| 71 | 01002015 | Scr. Hex Soc.Hd. Cap # 8 / 32 x 5/8 | 1 |
| 72 | 01200011 | Scr. Hex Soc.But. Hd. Cap # 8 / 32 x 1/4 | 2 |
| 73 | 06020019 | Nut Hex.Jam # 8 - 32 | 4 |
| 74 | 04000020 | Scr.,Flat Hd.# 10 - 32 x 1/2 | 2 |
| 75 | 07012010 | Washer, Flat # 5/16 | 3+(1) |
| 76 | | | |
| 77 | 23161095 | Bushing,"Oilite" # FF 843 - 2 | ●● (2) |
| 78 | 08000022 | Pin, Dowel # 5/16 x 1 1/4 | 2 |
| 79 | 04200051 | Scr., Hex. Soc.Cap # 5/16 - 18 x 1 1/2 | 4 |
| 80 | 03100012 | Scr.,Set Hex. Soc.Cup # 10 - 32 x 1/4 | 1 |
| 81 | 01200019 | Scr.,But.Hd. Hex. Soc. # 6 - 32 x 1/2 | 1 |
| 82 | 06000002 | Nut, Hex. # 10 - 32 | 1 |
| 83 | 31838014 | Bushing Diameter 8 x 35 | 2 |
| 84 | 31423032 | Spacer."RAF"# 1223 - 25 - SS - O - | 1 |
| 85 | 04200012 | Scr. Hex.Hd. # 1/4 - 20 x 1/2 | 1 |
| 86 | 17.0004.7.253 | Oiler | (1) |
| 87 | 70.3441.6.045 | Switch Holder | 1 |
| 88 | 70.3441.6.046 | Controller | 1 |
| 89 | 01200011 | Screw | 2 |
| 90 | 06020019 | Nut | 2 |
| 91 | 70.3288.3.605 | Holder | 1 |
| 92 | 70.3288.3.604 | Holder | 1 |
| 93 | 01000002 | Screw # 8-32x3/8 | 2 |
| 94 | 07102007 | Spring Washer | 2 |
| 95 | 12.0008.4.595 | Limit Switch | 2 |
| 96 | 71.3271.1.022 | Sound Isolation | ●●● 1 |
| 97 | 71.3271.1.021 | Sound Isolation | ●●● 1 |

Revised: 04/2019

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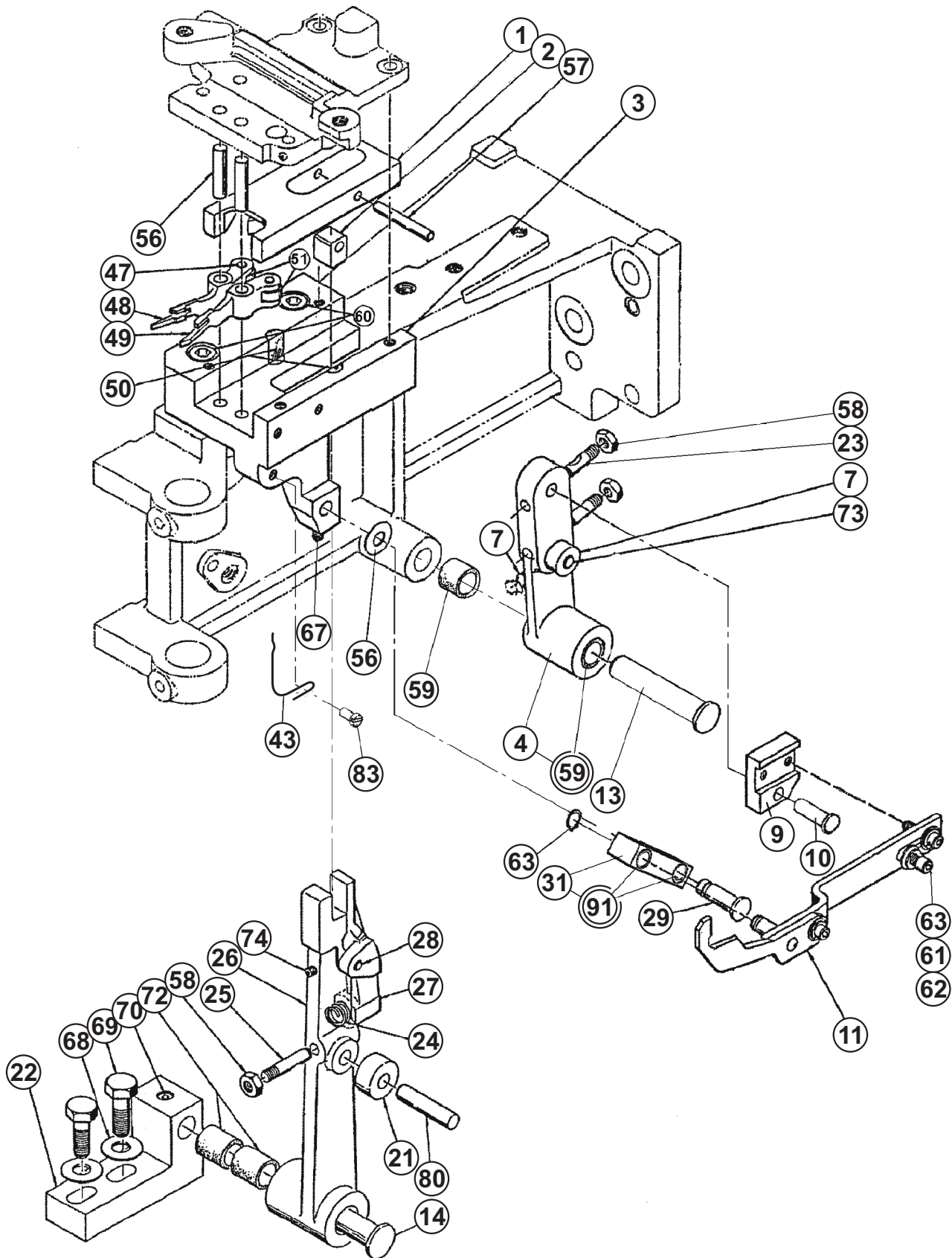
MAIN CAM SHAFT ASSEMBLY



MAIN CAM SHAFT ASSEMBLY

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 31734013 | Cam Shaft | 1 |
| 04 | 31000008 | Flag Assembly | 1 |
| 05 | 36513046 | Thread Lifter Hook Cam | 1 |
| 06 | 36516014 | Thread Clamp Cam | 1 |
| 07 | 31751004 | Clamp Finger Cam Hub | 1 |
| 08 | 36223009 | Tension Finger Drive Gear | 1 |
| 09 | 36514046 | Angle Plate Cam (only for DECO 2000 BP) | 1 |
| 10 | 36515013 | Brush Operating Cam | 1 |
| 15 | 09020001 | Key, Hi - Pro # 1/8 x 5/8 | 2 |
| 17 | 03100012 | Scr.,Set Hex. Soc.Cup Pt. # 10 - 32 x 1/4 | 2 |
| 18 | 01.2548.0.000 | Scr. Hex. Soc.Cup Pt. # 1/4 - 20 x 1/4 | 1 |
| 19 | 4200046 | Scr.Mach..Cap Pt. # 10 - 32 x 3/8 AN 3 - 3A | 2 |
| 20 | 07012001 | Washer, Flat # 10 | 2 |
| 21 | 24117012 | Collar, Clamp "Maxwell" # 1/2 I.D. (8 L) | 1 |
| 23 | 22912058 | Shim, Arbor "SDP" # 7C8 - E 16062 | 2 |
| | | | |

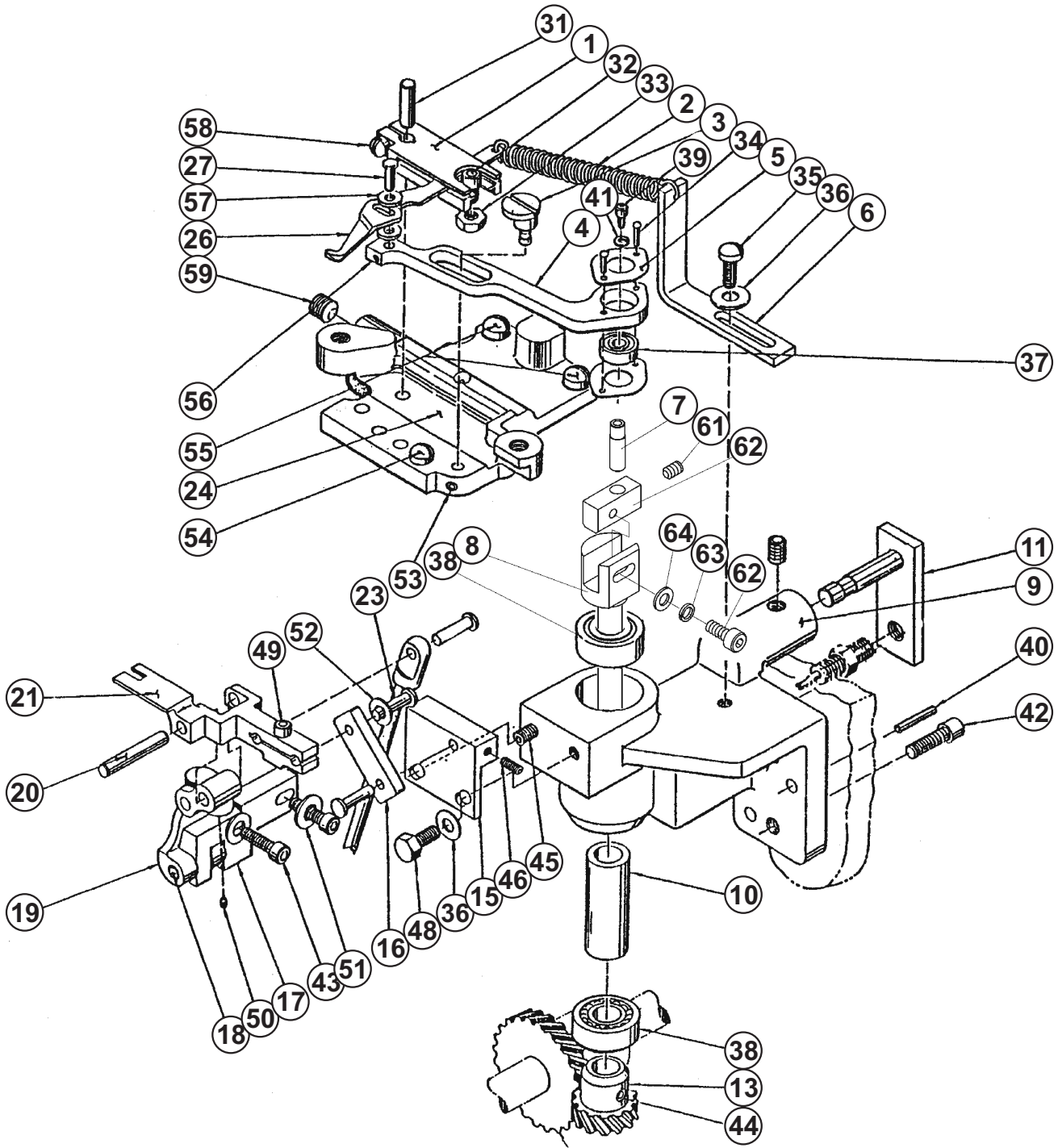
THREAD GRIPPER & ELEVATOR MECHANISM



THREAD GRIPPER & ELEVATOR MECHANISM

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 33257001 | Clamp Finger Cam Slide | 1 |
| 02 | 32434001 | Thread Clamp Pivot Block | 1 |
| 03 | 35551002 | Thread Clamp Finger Brkt. | 1 |
| 04 | 36661001 | Thread Lifter Hook Cam Lever | 1 |
| 07 | 31413031 | Cam Roller | 1 |
| 09 | 33244009 | Hook Adjust Block | 1 |
| 10 | 31611010 | Cam Lever Stud | 1 |
| 11 | 70.3721.1.153 | Lifter Hook Assembly | 1 |
| 13 | 31641015 | Cam Lever Stud | 1 |
| 14 | 31641019 | Cam Lever Stud | 1 |
| 21 | 31423068 | Cam Roller | 1 |
| 22 | 36613038 | Clamp Pivot Bracket | 1 |
| 24 | 36532025 | Clamp Finger Lever Spring | 1 |
| 25 | 31288023 | Clamp Stud | 3 |
| 26 | 36673028 | Clamp Finger Lever | 1 |
| 27 | 36647001 | Spring Piece | 1 |
| 28 | 31215008 | Piece Pin | 1 |
| 29 | 31641010 | Thread Hook Lifter Lever Stud | 1 |
| 31 | 33334012 | Thread Hook Lifter Lever | 1 |
| 43 | 70.3282.7.103 | Divider | 1 |
| 47 | 31112002 | Roller Pin | 2 |
| 48 | 70.3664.5.007 | Rear Finger | 1 |
| 49 | 70.3664.5.006 | Front Finger | 1 |
| 50 | 32121004 | Slide Wick Oiler | 2 |
| 51 | 31413029 | Cam Roller | 2 |
| 56 | 23174033 | Pin Dowel # 3/16 Dia x 1 | 1 |
| 57 | 08000109 | Pin Dowel # 5/32 x 1 | 1 |
| 58 | 06000002 | Nut # 10 - 32 | 2 |
| 59 | 01.7305.0.900 | Bearing ●● | (2) |
| 60 | 01000047 | Scr. Hex. Soc. Hd. Cap # 5/16 - 18 x 1 | 2 |
| 61 | 07012005 | Washer, Flat # 8 | 2 |
| 62 | 07102007 | Washer, Lock Spring # 8 | 2 |
| 63 | 25379218 | Ring Retainer # 5100 - 25 (1/4) | 1 |
| 65 | 01000002 | Scr. Hex. Soc. Hd. Cap # 8 - 32 x 3/8 | 2 |
| 67 | 03100012 | Scr.Set Hex. Soc. Cup Pt. # 10 - 32 x 1/4 | 1 |
| 68 | 07012002 | Washer Flat # 1/4 | 2 |
| 69 | 01000037 | Scr. Hex. Hd. # 1/4 - 20 x 1.0 | 2 |
| 70 | 03100066 | Scr.Set Hex. Soc. Cup Pt. # 1/4 - 20 x 5/16 | 2 |
| 72 | 23132142 | Bearing " Oilite " # AA - 521 - 1 | 2 |
| 73 | 08000110 | Pin, Dowel # 7/32 Dia x 5/8 | 1 |
| 74 | 03140003 | Scr.Set Hex. Soc. Oval Pt. # 8 - 32 x 3/8 | 1 |
| 80 | 08000007 | Pin, Dowel # 1/4 Dia x 1.0 | 1 |
| 83 | 04100054 | Screw #8-32 | 1 |
| 91 | 23132056 | Bearing | (2) |
| | | | |

PICK STITCH & TENSION FINGER

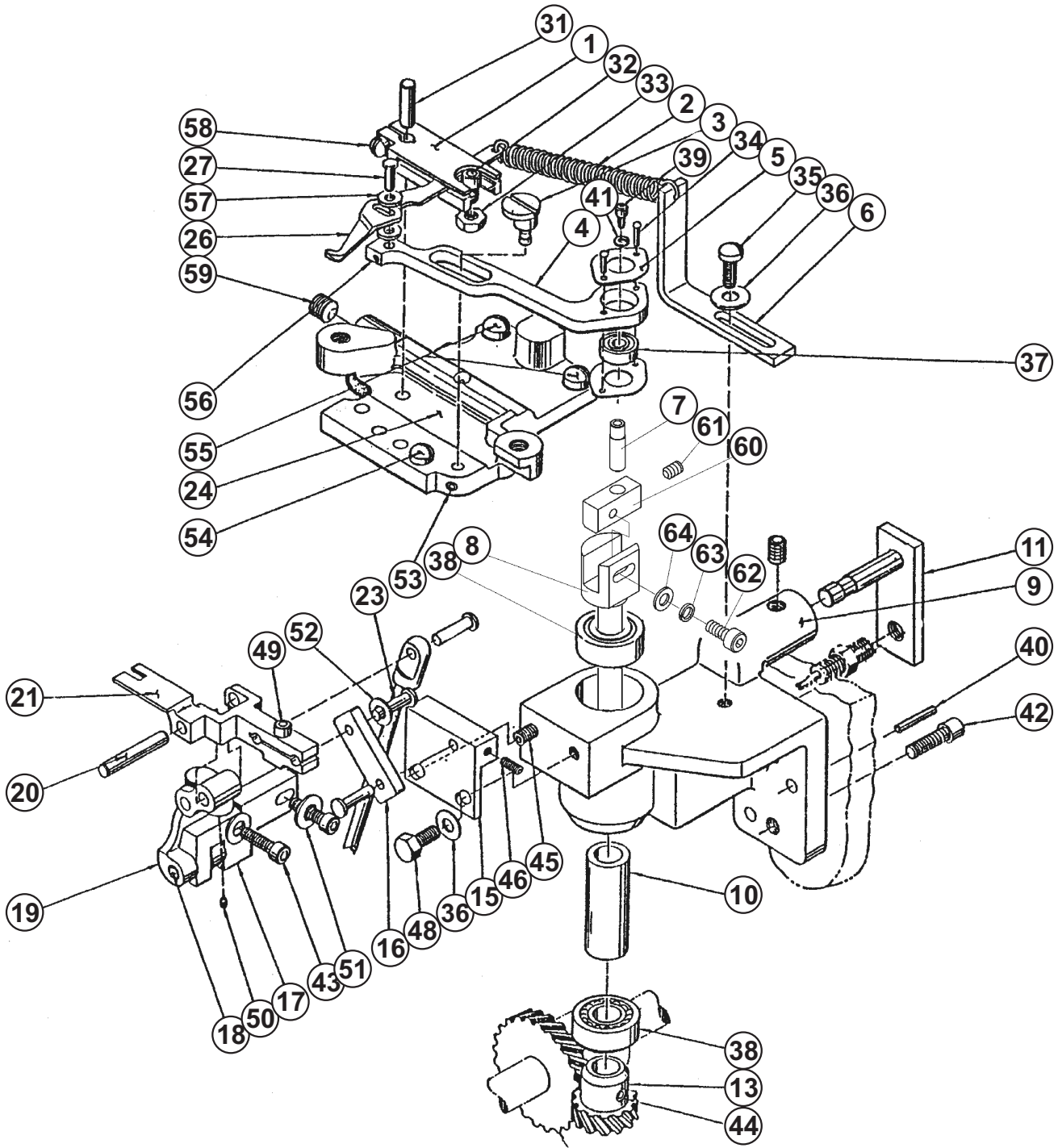


PICK STITCH & TENSION FINGER

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|-----|
| 01 | 35511045 | Support Block | 1 |
| 02 | 36542018 | Finger Spring | 1 |
| 03 | 36518027 | Stud Eccentric | 1 |
| 04 | 35526005 | Slide Support | 1 |
| 05 | 32691001 | Ball Bearing Retainer | 2 |
| 06 | 34372042 | Finger Spring Tension Holder | 1 |
| 07 | 70.3651.8.022 | Support Stud | 1 |
| 08 | 70.3651.8.020 | Eccentric Shaft | 1 |
| 09 | 35542007 | Tension Finger Ball Bearing Bracket | 1 |
| 10 | 31426015 | Bearing Spacer | 1 |
| 11 | 31000009 | Sensor Holding Assembly | 1 |
| 13 | 36221009 | Driven Gear | 1 |
| 15 | 33252029 | Pusher Plate | 1 |
| 16 | 32643073 | Link (Pick Stitch) | 1 |
| 17 | 33258075 | Plate Bracket Pivot Arm Support | 1 |
| 18 | 31721022 | Lower Finger | 1 |
| 19 | 36677016 | Pivot, Arm | 1 |
| 20 | 31215012 | Bracket Pin | 1 |
| 21 | 36691021 | Bender Plate | 1 |
| 23 | 31612045 | 10 - 6 Cam Roller Stud | 3 |
| 24 | 35815007 | Bracket Cover | 1 |
| 26 | 37211131 | Thread Tension Finger | 1 |
| 27 | 31611064 | 10 - 1 Plain Stud | 1 |
| 31 | 08000015 | Pin, Dowel #3/16 Dia x 5/8 Lg | 1 |
| 32 | 01000058 | Scr., Hex. Soc. Hd. Cap # 8 - 32 x 3/16 | 1 |
| 33 | | Nut, Square # 8 - 32 | 1 |
| 34 | 08504001 | Rivet, Rd. Hd. (Alum.) # 1/16 x 5/16 | 2 |
| 35 | 04120002 | Scr., Fill. Hd. # 10 - 32 x 3/8 | 1 |
| 36 | 07012001 | Washer, Flat # 10 | 2 |
| 37 | 23231040 | Bearing , Ball "New Depart" # 77 R 3 | 1 |
| 38 | 23231226 | Bearing | 2 |
| 39 | 01000005 | Scr., Hex. Soc. Hd. Cap # 6 - 32 x 1/4 | 1 |
| 40 | 08000044 | Pin, Dowel # 3/16 x 1.0 | 2 |
| 41 | 07102001 | Washer, Lock # 8 | 1 |
| 42 | 01000047 | Scr., Hex. Soc. Hd. Cap # 5/16 - 18 x 1.0 | 1 |
| 43 | 01002015 | Scr., Hex. Soc. Hd. Cap # 8 - 32 x 5/8 | 2 |
| 44 | 03100154 | Scr., Hex. Soc. Hd. Cup Pt. # 10 - 32 x 3/16 | 2 |
| 45 | 03102026 | Scr., Hex. Soc. Hd. Cup Pt. # 10 - 32 x 1/2 | 1 |
| 46 | | Scr., Hex. Soc. Flat Pt. # 8 - 32 x 1/4 | 1 |
| 48 | 04200039 | Scr., Hex. Hd. # 10 - 32 x 3/8 | 1 |
| 49 | 01000027 | Scr., Cap Hex. Soc. # 6 - 40 x 3/8 | 1 |
| 50 | 03101038 | Scr., Set Self lock Knurl. Cup # 6- 40 x 1/4 | 1 |
| | | | |



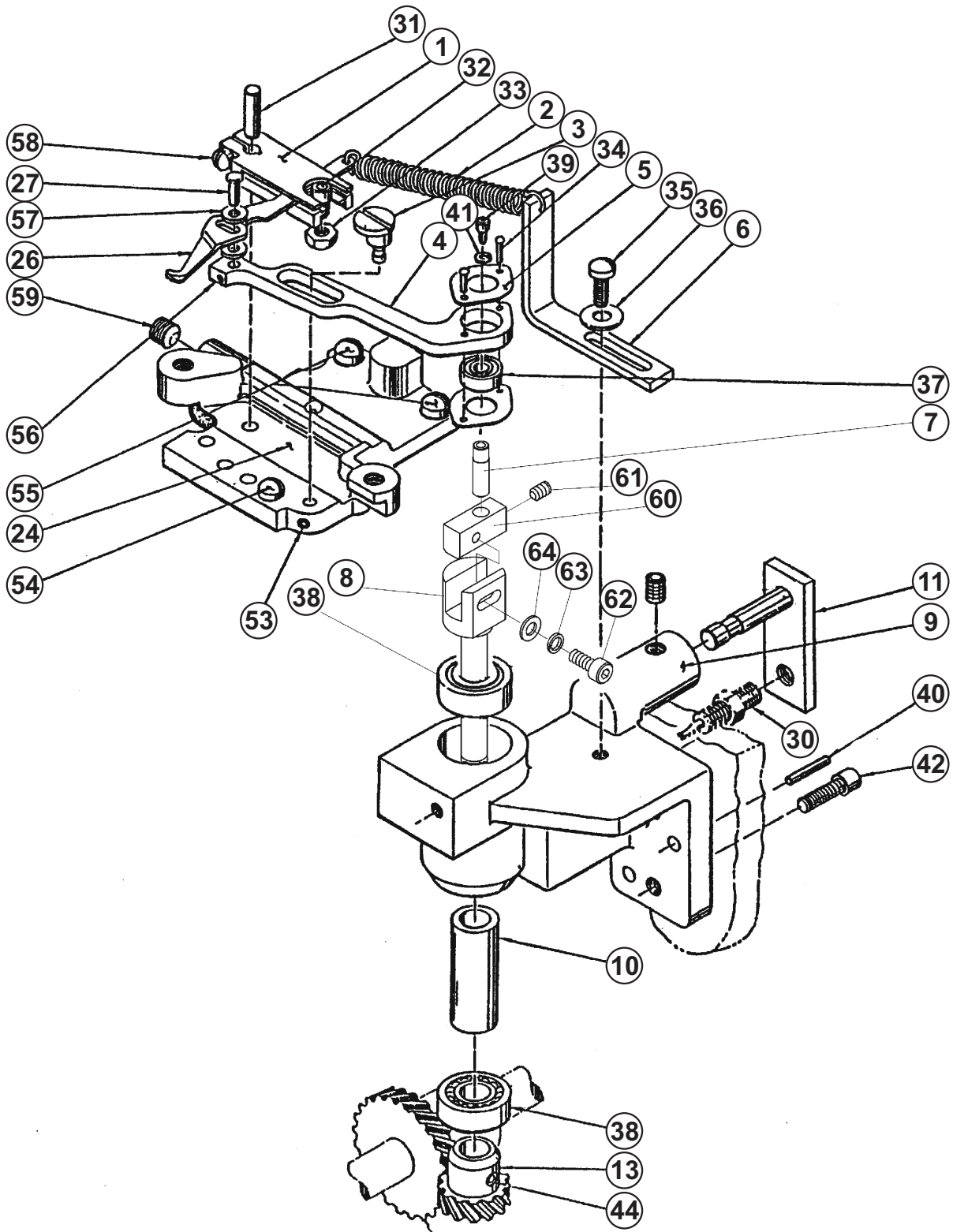
BENDER PLATE & TENSION FINGER



BENDER PLATE & TENSION FINGER

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 51 | 07002002 | Washer , Flat # 8 | 2 |
| 52 | 07012004 | Washer , Flat # 6 | 1 |
| 53 | 03100038 | Scr., Set Hex. Soc. Cap # 5 - 40 x 3/16 | 1 |
| 54 | 04120012 | Scr., Fill. Hd. # 8 - 32 x 5/16 | 1 |
| 55 | 04120001 | Scr., Fill. Hd. # 8 - 32 x 1/2 | 2 |
| 56 | 03100147 | Scr., Set Hex. Soc. Cup Pt. # 6 - 40 x 3/16 | 1 |
| 57 | 07016002 | Washer, Flat (Brass) # 5 | 2 |
| 58 | 04120004 | Scr., Fill. Hd. # 8 - 32 x 3/8 | 1 |
| 59 | 03100008 | Scr., Hex. Soc. Cup. Pt. # 1/4 - 20 x 1/4 | 1 |
| 60 | 70.3651.8.021 | Holder | 1 |
| 61 | 08.6400.4.005 | Screw M4x5 | 1 |
| 62 | 08.6000.4.010 | Screw M4x10 | 1 |
| 63 | 08.6802.4.000 | Spring Washer 4,1 | 1 |
| 64 | 08.6852.4.000 | Washer 4,3 | 1 |
| | | | |

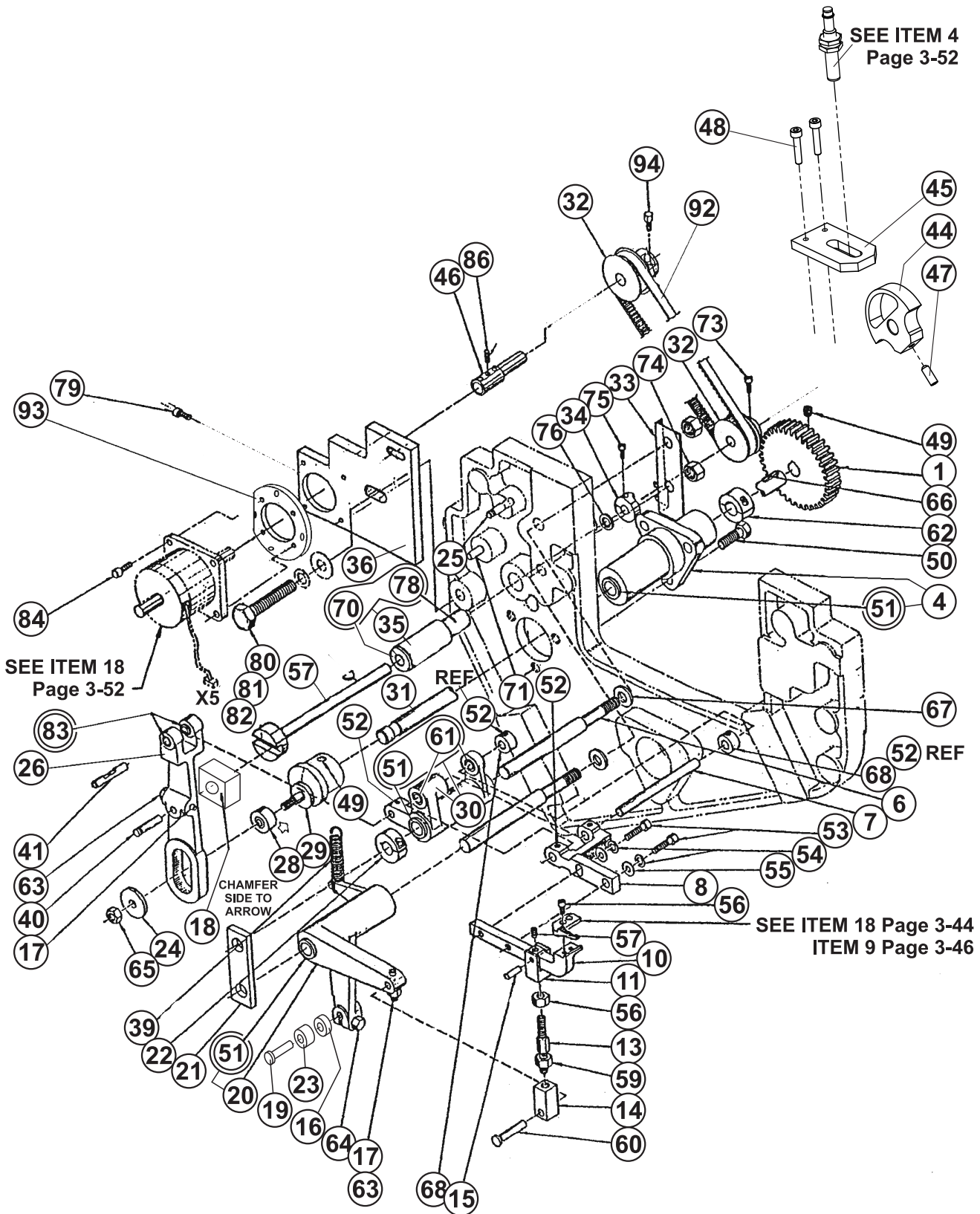
TENSION FINGER ASSEMBLY



TENSION FINGER ASSEMBLY

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 35511045 | Support Block | 1 |
| 02 | 36542018 | Finger Spring | 1 |
| 03 | 36518027 | Stud Eccentric | 1 |
| 04 | 35526005 | Slide Support | 1 |
| 05 | 32691001 | Ball Bearing Retainer | 2 |
| 06 | 34372042 | Finger Spring Tension Holder | 1 |
| 07 | 70.3651.8.022 | Support Stud | 1 |
| 08 | 70.3651.8.020 | Eccentric Shaft | 1 |
| 09 | 35542007 | Tension Finger Ball Bearing Bracket | 1 |
| 10 | 31426015 | Bearing Spacer | 1 |
| 11 | 31000009 | Sensor Holding Assembly | 1 |
| 13 | 36221009 | Driven Gear | 1 |
| 24 | 35815007 | Bracket Cover | 1 |
| 26 | 37211131 | Thread Tension Finger | 1 |
| 27 | 31611064 | 10 - 1 Plain Stud | 1 |
| 30 | 12.0008.3.244 | Sensor | 1 |
| 31 | 08000015 | Pin, Dowel # 3/16 Dia. X 5/8 Lg. | 1 |
| 32 | 01000058 | Scr., Hex. Soc.Hd. Cap. # 8 - 32 x 3/16 | 1 |
| 33 | 06000003 | Nut. Mach. Scr. Hex. # 8 - 32 | 1 |
| 34 | 08504001 | Rivet, Rd. Hd. (Alum.) # 1/16 x 5/16 | 2 |
| 35 | 04120002 | Scr., Fil. Hd. # 10 - 32 x 3/8 | 1 |
| 36 | 07012001 | Washer, Flat # 10 | 1 |
| 37 | 23231040 | Bearing, Ball "New Depart" # 77 R 3 | 1 |
| 38 | 23231226 | Bearing | 2 |
| 39 | 01000005 | Scr., Hex. Soc.Hd. Cap. # 8 - 32 x 1/4 | 1 |
| 40 | 08000044 | Pin, Dowel # 3/16 x 1.0 | 1 |
| 41 | 07102007 | Washer, Lock # 8 | 1 |
| 42 | 01000047 | Scr., Hex. Soc.Hd. Cap. # 5/16 - 18 x 1.0 | 1 |
| 44 | 03100154 | Scr., Set Hex. Soc.Cup Pt. # 10 - 32 x 3/16 | 1 |
| 53 | 03100038 | Scr., Set Hex. Soc.Cup. # 5 - 40 x 3/16 | 1 |
| 54 | 04120012 | Scr., Fil. Hd. # 8 - 32 x 5/16 | 1 |
| 55 | 04120001 | Scr., Fil. Hd. # 8 - 32 x 1/2 | 2 |
| 56 | 03100147 | Scr., Set Hex. Soc.Cup.Pt. # 6 - 40 x 3/16 | 1 |
| 57 | 07016002 | Washer, Flat (Brass) # 5 | 2 |
| 58 | 04120004 | Scr., Fil. Hd. # 8 - 32 x 3/8 | 1 |
| 59 | 03100008 | Scr., Set Hex. Soc.Cup.Pt. # 1/4 - 20 x 1/4 | 1 |
| 60 | 70.3651.8.021 | Holder | 1 |
| 61 | 08.6400.4.005 | Screw M4x5 | |
| 62 | 08.6000.4.010 | Screw M4x10 | |
| 63 | 08.6802.4.000 | Spring Washer 4,1 | |
| 64 | 08.6852.4.000 | Washer 4,3 | |
| | | | |

MATERIAL FEED

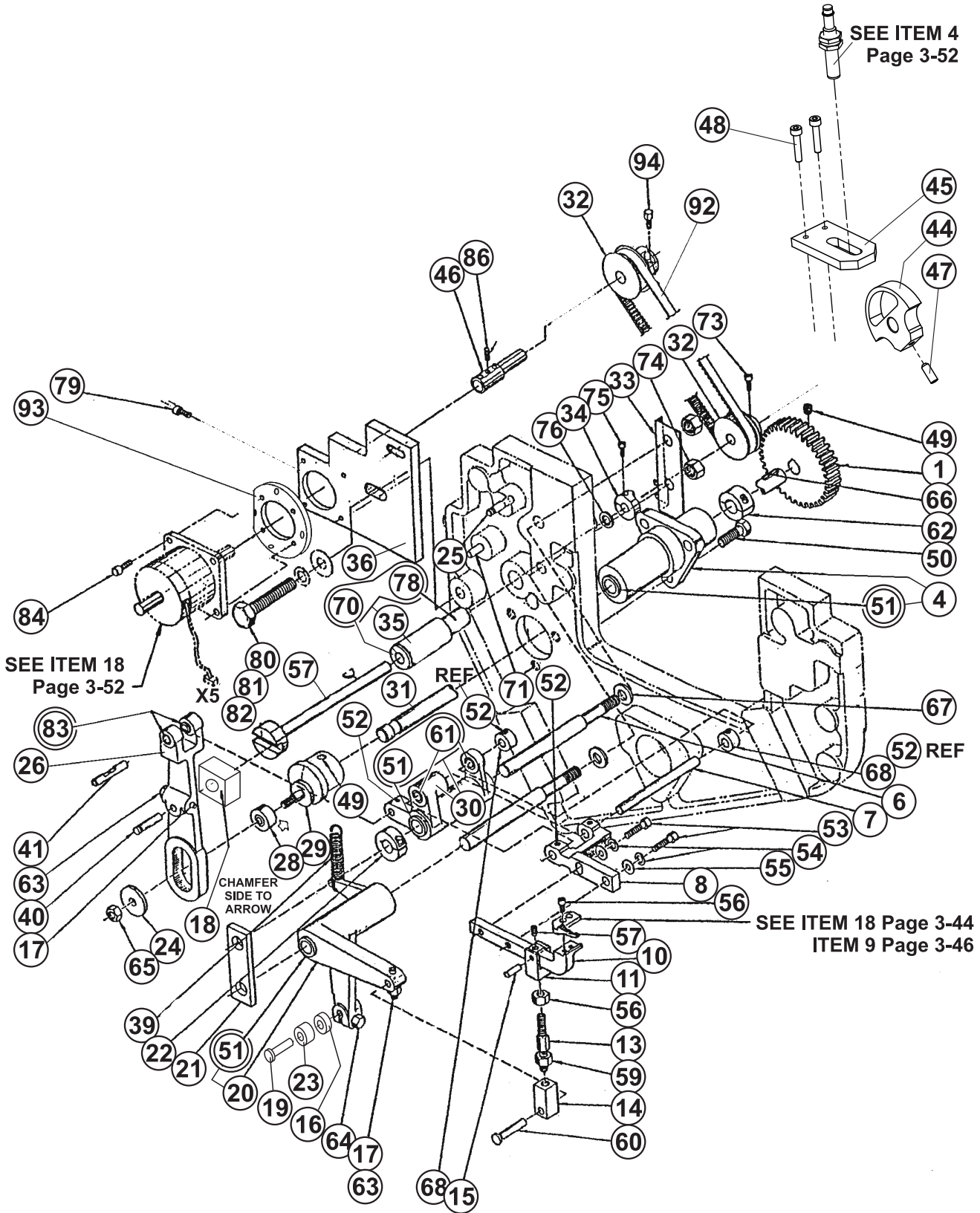


MATERIAL FEED

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 36226011 | Material Feed Drive Gear ●●● | 1 |
| 04 | 31881004 | Material Feed Drive Shaft Bearing | 1 |
| 06 | 31773013 | Feed Motion Brkt. Shaft | 2 |
| 07 | 31217001 | Material Feeder Arm Support Bracket Shaft | 1 |
| 08 | 35523018 | Material Feeder Support Bracket | 1 |
| 10 | 36613034 | Material Feeder Arm | 1 |
| 11 | 32739004 | Material Feeder Arm Fift, Fork | 1 |
| 13 | 31852015 | Feeder Lifter Rod | 1 |
| 14 | 32428002 | Feeder Lifter Rod Hd. | 1 |
| 15 | 31215002 | Lifter Fork Pin | 1 |
| 16 | 08.6852.6.000 | Washer | 1 |
| 17 | 31288023 | Clamp Stud | 2 |
| 18 | 70.3142.3.070 | Guide Block | 1 |
| 19 | 31612052 | Cam Roller Stud | 1 |
| 20 | 36691022 | Feeder Lifter Bell Crank | 1 |
| 21 | 32225017 | Shaft Support Plate | 1 |
| 22 | 31511015 | Feed Mtn. Bracket Shaft Collar | 1 |
| 23 | 23231045 | Bearing | 1 |
| 24 | 31421005 | Feed Mtn. Ecc. Stud Washer | 1 |
| 25 | 31721039 | Post, Spring | 1 |
| 26 | 36667012 | Feed Eccentric Arm | 1 |
| 28 | 36344057 | Feed Motion Cam roller | 1 |
| 29 | 36515020 | Material Feed Cam | 1 |
| 30 | 36678019 | Feed Motion Bracket | 1 |
| 31 | 31728003 | Material Feed Drive Shaft | 1 |
| 32 | 70.3634.3.063 | Pulley Stitch Adj. Shaft Drive | 2 |
| 33 | 70.3462.7.067 | Limit Stop Plate | 1 |
| 34 | 36771079 | Slide Block Limit Stop | 1 |
| 35 | 35225010 | Slide Bearing Block | 1 |
| 36 | 31000006 | Motor Mounting Bracket ● | 1 |
| 37 | 31644004 | Stitch Adj. Slide Block | 1 |
| 39 | 36546024 | Ext. Spring | 1 |
| 40 | 08000007 | Pin Dowel #1/4 x 1 | 1 |
| 41 | 31215079 | Feed Motion Bracket Pin | 1 |
| 44 | 70.3100.0.019 | Home Sensor Cam | 1 |
| 45 | 70.3100.0.020 | Sensor Mtg. Plate | 1 |
| 46 | 70.3100.0.043 | Extension Shaft | 1 |
| 47 | 03102026 | Screw | 1 |
| 48 | 08.6000.4.020 | Screw | 2 |
| 49 | 03100013 | Scr., Set Hex. Soc.Cup.Pt. # 1/4 - 20 x 3/8 | 2 |
| 50 | 04200030 | Scr., Hex.Hd.Cap # 5/16 - 18 x 3/4 | 1 |
| | | | |



MATERIAL FEED

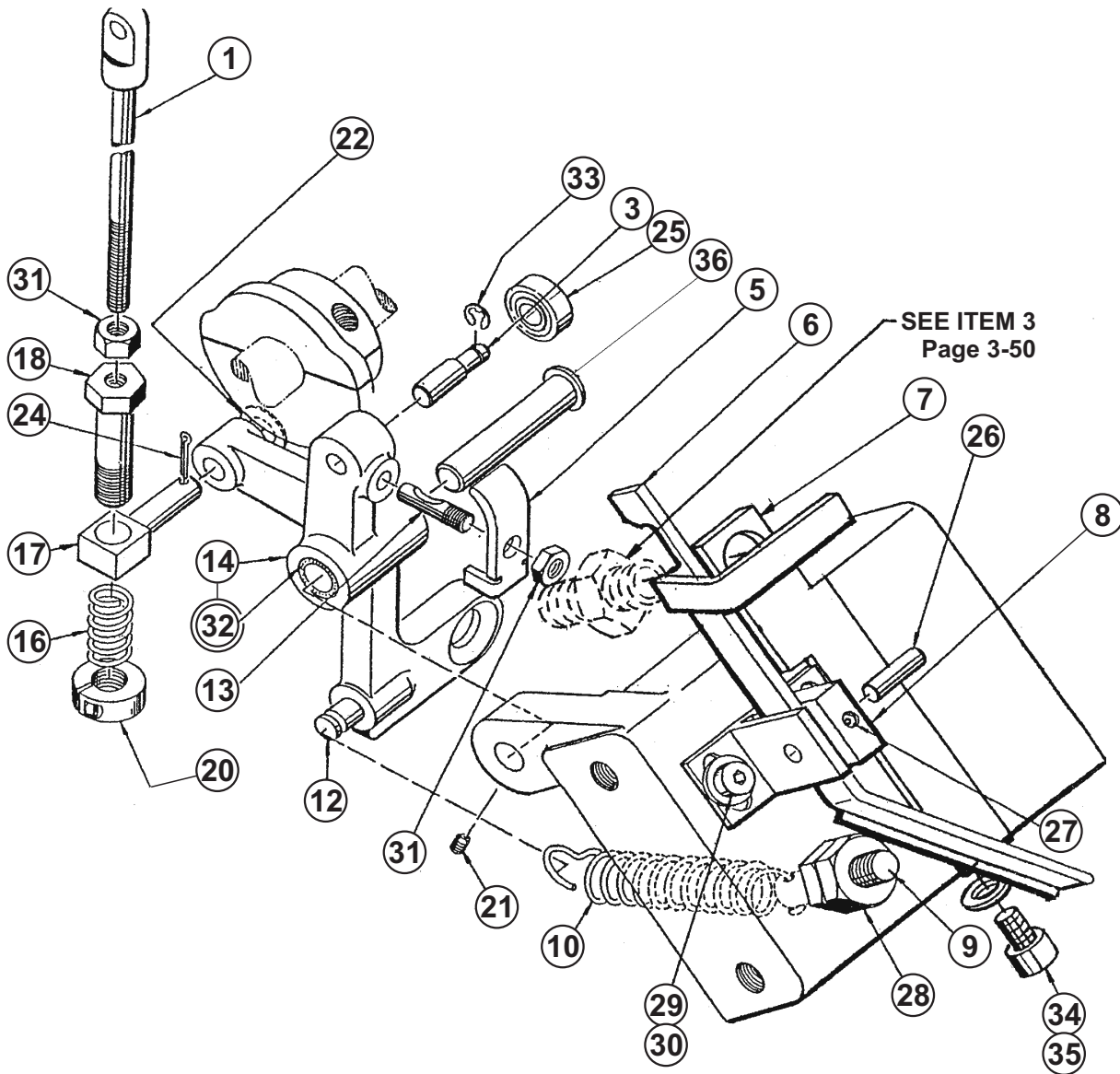


MATERIAL FEED



| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|-----|
| 51 | 23161073 | Bushing "Oilite" #FF - 707 - 3 ●● | (6) |
| 52 | 03100051 | Scr., Set Hex. Soc.Cup.Pt. # 8 32 x 1/8 | 3 |
| 53 | 01000019 | Scr., Hex. Soc. Hd.Cap. # 10 - 32 x 3/4 | 1 |
| 54 | 07100011 | Washer, Lock #10 | 2 |
| 55 | 07012001 | Washer, Flat # 10 | 2 |
| 56 | 01000059 | Scr., Hex. Soc. Hd.Cap. # 6 - 40 x 1/4 | 1 |
| 57 | 03100012 | Scr., Hex. Soc.Cup.Pt. # 10 - 32 x 1/4 | 1 |
| 58 | 06020004 | Nut.Hex.Jam # 1/4 - 20 | 1 |
| 59 | 06020021 | Nut.Hex.Jam L. H. # 1/4 - 20 | 1 |
| 60 | 31612054 | Stud, Cam Roller # 10 - 6 - 1A1 - 67 | 1 |
| 61 | 23132122 | Bearing "Oilite" # AA - 520 - 8 ●● | 3 |
| 62 | 24117012 | Collar "Holokrome" # 15014 | 1 |
| 63 | 06000002 | Nut. Hex # 10 - 32 | 1 |
| 64 | 04200011 | Scr., Hex. Hd. # 10 - 32 x 5/8 | 1 |
| 65 | 06000005 | Nut. Hex # 1/4 - 28 | 1 |
| 66 | 09020001 | Key, Hi - Pro # 1/8 x x 5 /8 | 1 |
| 67 | 22912090 | Washer "Reid`s " H. Duty # FW - 3 | 2 |
| 68 | 01.7435.1.000 | Collar | 2 |
| 70 | 23161048 | Bushing "Oilite" # FF - 607 - 3 ●● | (1) |
| 71 | 08000044 | Pin. Dowel # 3/16 x 1 | 1 |
| 73 | 01000013 | Scr., Hex. Soc. Hd. Cap # 8 - 32 x 1/2 | 2 |
| 74 | 06000014 | Nut. Hex # 3/8 - 16 | 2 |
| 75 | 01000017 | Scr., Hex. Soc. Hd. Cap # 6 - 32 x 3/8 | 1 |
| 76 | 23181235 | Bearing, Thrust "Rulon" # DRT 0612 - 2 | 1 |
| 78 | 23132155 | Bushing "Oilite" # AA - 507 - 2 ●● | (1) |
| 79 | 01000026 | Scr. H. S. H. C. # 1/4 - 20 x 5/8 | 1 |
| 80 | 04200046 | Scr., Hex. Hd. # 3/8 - 16 x 2 | 1 |
| 81 | 07100009 | Washer, Spring Lock # 3/8 | 1 |
| 82 | 07012003 | Washer, Flat # 3/8 | 1 |
| 83 | 23161008 | Bearing "Oilite" # FF - 303 ●● | (2) |
| 84 | 01000056 | Scr., Hex. Hd.Cap # 10 - 24 x 1/2 | 4 |
| 85 | 03102026 | Scr.,Set Hex.Soc.Cup Pt. # 10 - 32 x 1/2 | 1 |
| 86 | 08.6400.4.008 | Screw M 4 - 8 | 3 |
| 92 | 24381054 | Belt Timming "SDP" # 6 B 3085025 ●●● | 1 |
| 93 | 70.3100.0.040 | Motor Flange | 1 |
| 94 | 08.6000.4.010 | Screw M 4 - 10 | 4 |
| | | | |

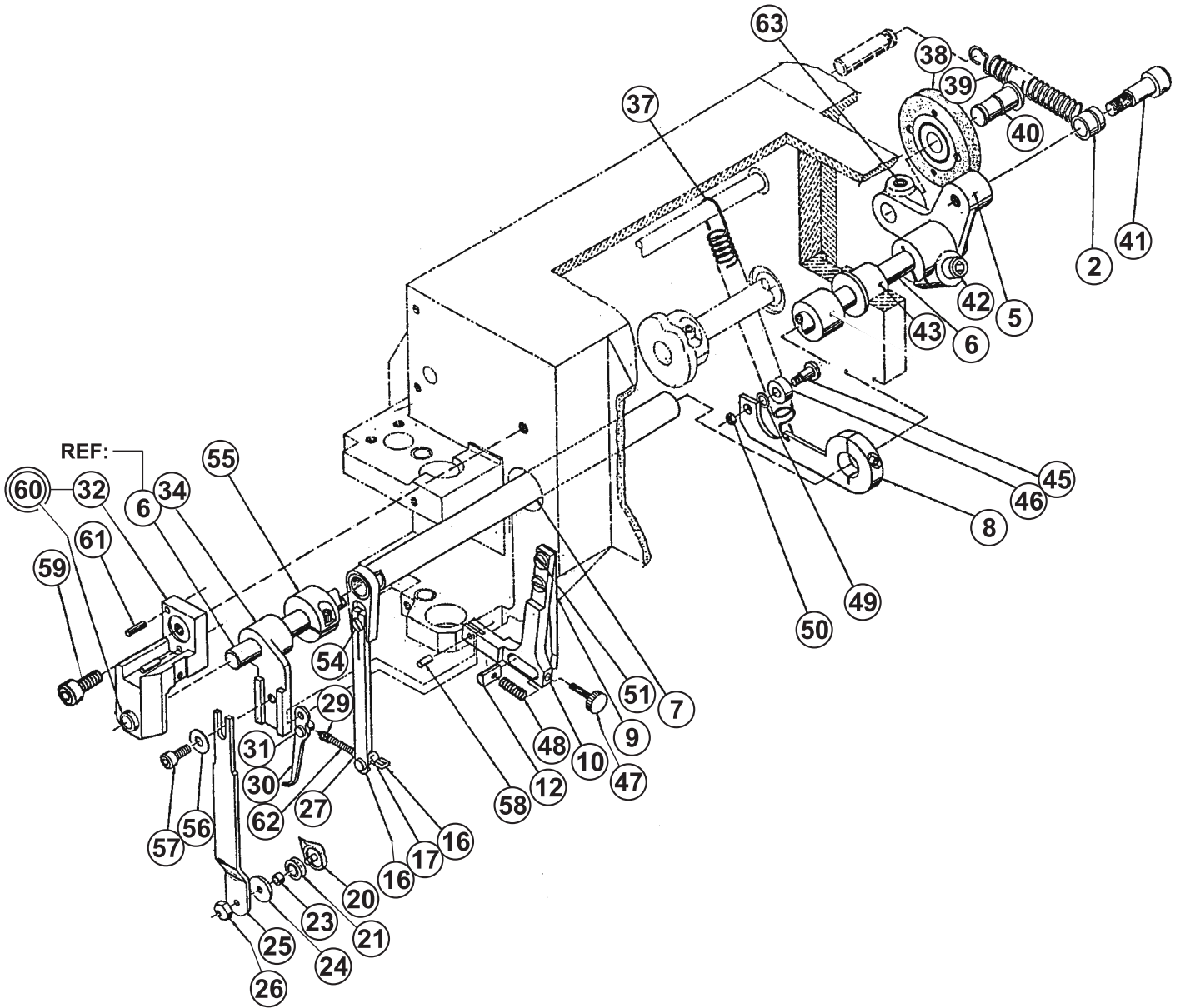
ANGLE STITCH MECHANISM



ANGLE STITCH MECHANISM

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|-------------|--|-----|
| 01 | 35111007 | Bracket Rod | 1 |
| 03 | 31613007 | Roller Stud | 1 |
| 05 | 34758001 | Locking Latch Clip | 1 |
| 06 | 31000032 | Angle Plate Lock. Latch | 1 |
| 07 | 31000033 | Sensor Mount | 1 |
| 08 | 32769003 | Locking Latch Bearing | 1 |
| 09 | 31283001 | Plate Cam Lever Spring Stud | 1 |
| 10 | 36543022 | Stitch Adj. Cam Lever Spring | 1 |
| 12 | 31721038 | Spring Post | 1 |
| 13 | 31288023 | Clamp Stud | 1 |
| 14 | 36674012 | Cam Lever | 1 |
| 16 | 36533015 | Rod Spring | 1 |
| 17 | 31873011 | Pusher Block | 1 |
| 18 | 31839020 | Adjusting Bushing | 1 |
| 20 | 24117216 | Collar, Clamp, Stl.# 5/16 - 24 Threaded | 1 |
| 21 | 03100002 | Scr.,Set Hex.Soc.Cup. # 8 - 32 x 3/16 | 1 |
| 22 | 07012002 | Washer, Flat # 1/4 | 1 |
| 24 | 08322001 | Pin. Cotter # 1/16 x 1/2 | 1 |
| 25 | 23231040 | Bearing, Ball "New Depart" # 77 R 3 | 1 |
| 26 | 08000015 | Pin, Dowel # 3/16 x 5/8 | 1 |
| 27 | 03140005 | Scr.,Set Hex.Soc. Oval Pt.. # 10 - 32 x 5/16 | 1 |
| 28 | 06130002 | Nut, Hex. Lock # 5/16 - 18 | 2 |
| 29 | 01000032 | Scr.,Set Hex.Soc.Cap. # 10 - 32 x 3/8 | 2 |
| 30 | 07012001 | Washer, Flat # 10 | 2 |
| 31 | 06124010 | Nut, Hex. Lock # 10 - 32 | 2 |
| 32 | 23132115 | Bushing "Oilite" # AA - 401 - 1 | (1) |
| 33 | 25379273 | E - Ring "Truarc" # 5133 - 18 | 1 |
| 34 | 01000025 | Scr., Hex.Soc. Hd. Cap.. # 10 - 32 x 1/2 | 1 |
| 35 | 07102006 | Washer, Spring Lock # 10 | 1 |
| 36 | 31641017 | Support Bracket Shaft | 1 |
| | | | |

UPPER LOOPER

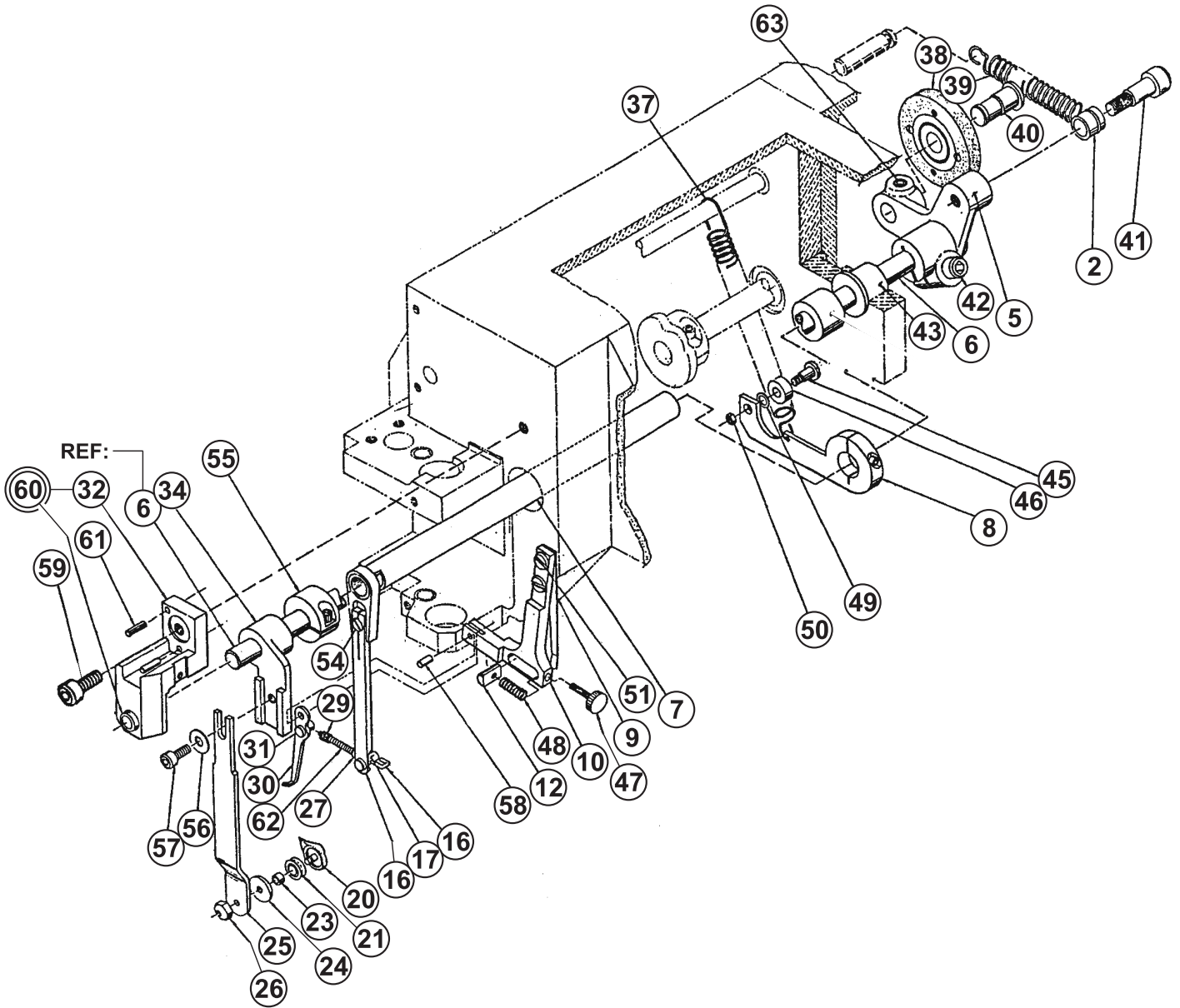


UPPER LOOPER

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--|-----|
| 02 | 31722031 | Sleeve | 1 |
| 03 | 70.3126.8.002 | Looper Arm Shaft Assembly | 1 |
| 04 | 08.6400.4.005 | Pin | 1 |
| 05 | 36691024 | Cam Lever | 1 |
| 06 | 31268001 | Left Upper Looper Arm Shaft | 1 |
| 07 | 70.3676.1.032 | Ass`y., Top Right Looper Shaft | 1 |
| 08 | 70.3661.3.100 | Ass`y., Right Upper Looper Cam Lever | 1 |
| 09 | 34378066 | Knob Stop | 1 |
| 10 | 33251105 | Finger Support | 1 |
| 11 | 70.3165.1.019 | | |
| 12 | 31211015 | Arm Stop | 1 |
| 16 | 31955003 | Pusher Rod | 1 |
| 17 | 31644003 | Bearing Stud | 1 |
| 18 | 32542111 | Pusher Rod Arm | 1 |
| 20 | 70.3723.1.029 | Upper Looper Knife | 1 |
| 21 | 36341035 | Looper Roller | 1 |
| 23 | 31413002 | Stud Spacer | 1 |
| 24 | 70.3149.1.001 | Left Looper Roller Seat | 1 |
| 25 | 70.3662.5.002 | Left Upper Looper Arm | 1 |
| 26 | 31815017 | Left Upper Looper Nut | 1 |
| 27 | 31413001 | Finger Pusher Rod Collar | 1 |
| 29 | 31593001 | Adj.Nut | 1 |
| 30 | 37211045 | Right Looper Finger | 1 |
| 31 | 31613035 | Rod Support | 1 |
| 32 | 35521118 | Bearing Bracket | 1 |
| 34 | 35511040 | Left Upper Looper Bracket | 1 |
| 37 | 36546022 | Spring | 1 |
| 38 | 42241009 | Cam Roller Assembly | 1 |
| 39 | 12.3011.0.006 | Cam Lever Spring | 1 |
| 40 | 31741013 | Cam Roller | 1 |
| 41 | 01300037 | Scr., Shldr. Hex. Soc.# 5/16 Dia x 5/8 Lg. | 1 |
| 42 | 01000093 | Scr.,. Hex. Soc. Hd.Cap.# 1/4 - 20 x 3/4 | 1 |
| 43 | 23132178 | Bearing "Oilite"# AA -630 -1 | 1 |
| 45 | 01300029 | Scr.Shldr. Hex. Soc. Hd.# 1/4 Dia x 1/4 Lg. | 1 |
| 46 | 23231045 | Bearing "New Depart"# 77 R 4 | 1 |
| 47 | 70.3121.1.016 | Knurled Knob Scr." Shearloc" # 8 - 32 x 1.0 Gy | 1 |
| 48 | 24971056 | Spring, Comp., "Lee" # LC - 032 C - 8 | 1 |
| 49 | 07106001 | Washer, Lock Hi Collar # 1/4 | 1 |
| 50 | 06220001 | Nut, Flex Loc.Hex. # 21 FK - 1024 | 1 |
| | | | |



UPPER LOOPER

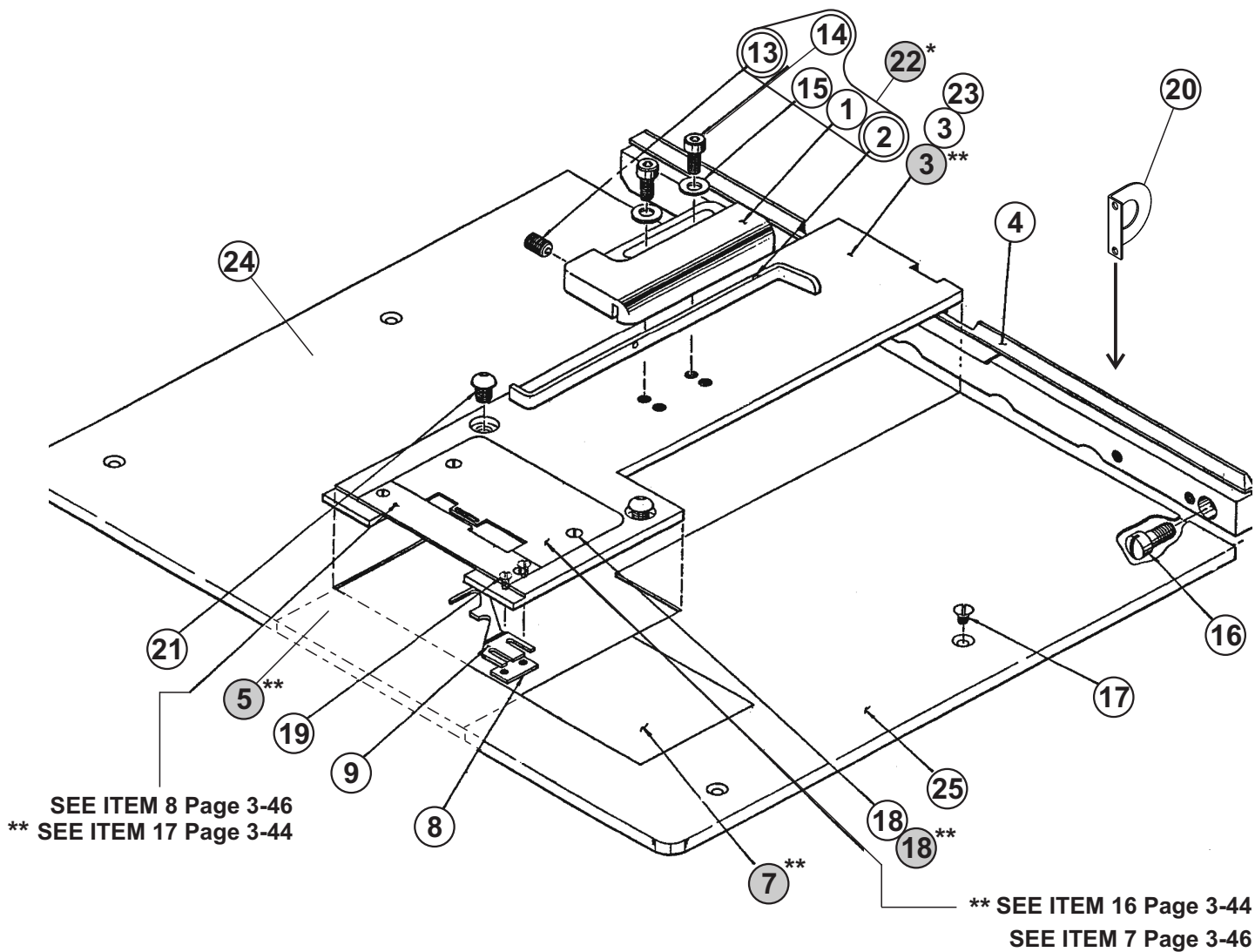


UPPER LOOPER



| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|-------------|--|-----|
| 51 | 04100054 | Scr., Bind. Hd. # 8 - 32 x 3/8 | 2 |
| 54 | 04000190 | Scr., Flat. Hd. # 6 - 40 x 1/4 | 1 |
| 55 | 24117010 | Collar, Clamp "Holokrome" # 15010 | 1 |
| 56 | 07012005 | Washer, Flat # 8 | 1 |
| 57 | 01002014 | Scr., Hex. Soc.Hd. Cap # 8 - 32 x 3/8 | 1 |
| 58 | 08000017 | Dowel Pin # 1/8 Dia x 1/4 | 1 |
| 59 | 01000037 | Scr., Hex. Soc.Hd. Cap # 1/4 - 20 x 1 | 1 |
| 60 | 23132165 | Bearing "Oilite" # AA - 516 - 6 ●● | (1) |
| 61 | 08200025 | Pin. Roll # 1/8 x 1/2 | 2 |
| 62 | 24971021 | Spring "Lee" # LC - 018 A - 8 | 1 |
| 63 | 03140006 | Scr., Set Hex. Soc.Oval Pt. # 1/4 - 20 x 1/4 | 1 |
| 64 | 31721041 | Spring Post | 1 |
| | | | |

WORK PLATE ASSEMBLY



* EXTRA PARTS + DECO BP

** PICK STITCH

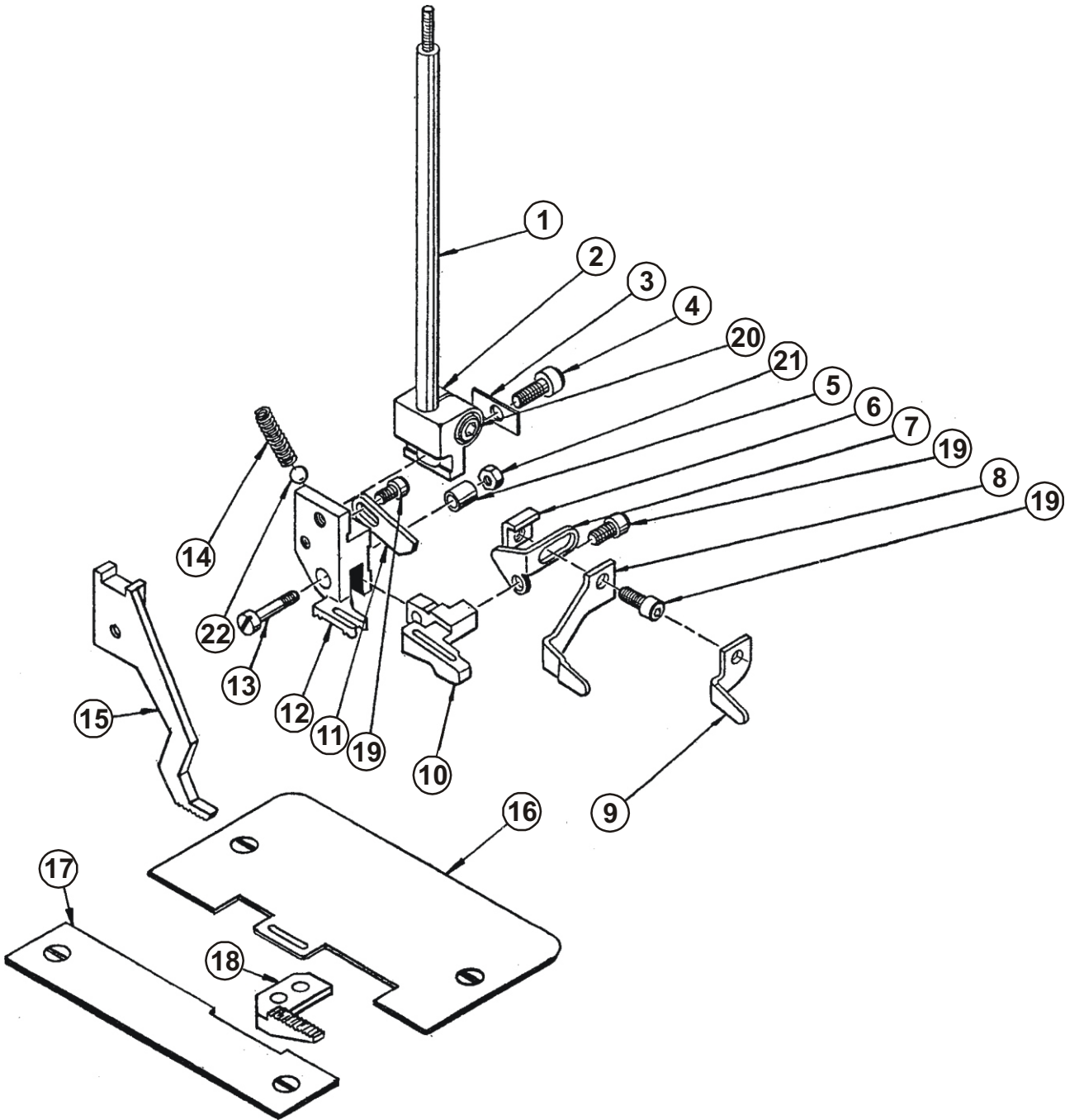
WORK PLATE ASSEMBLY

| DET | PART NUMBER | DESCRIPTION | QTY |
|------|---------------|--|-----|
| 01 | 36741109 | Slide Material Gauge | (1) |
| 02 | 37771022 | Rod Material Gauge - Assembly | (1) |
| 03** | 33258076 | Throat Plate Holder | 1 |
| 03 | 70.3325.8.077 | Throat Plate Holder | |
| 04 | 70.3542.1.065 | Table Rest | 1 |
| 05** | 70.3541.1.112 | Metal Table | 1 |
| 07** | 35411121 | Acces Plate - Assembly | 1 |
| 08 | 32233001 | Clamp Strip | 1 |
| 09 | 37211133 | Thread Guide Finger | 1 |
| 13 | 22966116 | Plunger, Ball "Vlier" # BL - 54 N | (1) |
| 14 | 01000032 | Scr., Hex. Soc.HD. Cap # 10 - 32 x 3/8 | (2) |
| 15 | 07012001 | Washer, Flat # 10 | (2) |
| 16 | 04120070 | Scr., Fol. Hd. # 1/4 - 20 x 1/2 | 2 |
| 17 | 04002109 | Scr., Flat. Hd.(S. Stl.) # 8 - 32 x1/4 | 4 |
| 18 | 04002086 | Scr., Flat. Hd.(S. Stl.) # 5 - 40 x 1/4 | 2 |
| 18** | 04002086 | Scr., Flat. Hd.(S. Stl.) # 5 - 40 x 1/4 | 4 |
| 19 | 04002087 | Scr., Flat. Hd.(S. Stl.) # 5 - 40 x 5/16 | 2 |
| 20 | 31000052 | Bracket | 1 |
| 21 | 01200031 | Scr., Hex. Soc.But. Hd. # 1/4 - 20 x 3/8 | 2 |
| 22* | 03.5570.0.017 | Material Gauge Slide - Assembly | 1 |
| 23 | 12.0010.6.200 | Magnet | 4 |
| 24 | 70.3474.3.093 | Metal Plate - Right | 1 |
| 25 | 70.3474.3.094 | Metal Plate - Left | 1 |
| | | | |

* EXTRA PARTS

** PICK STITCH

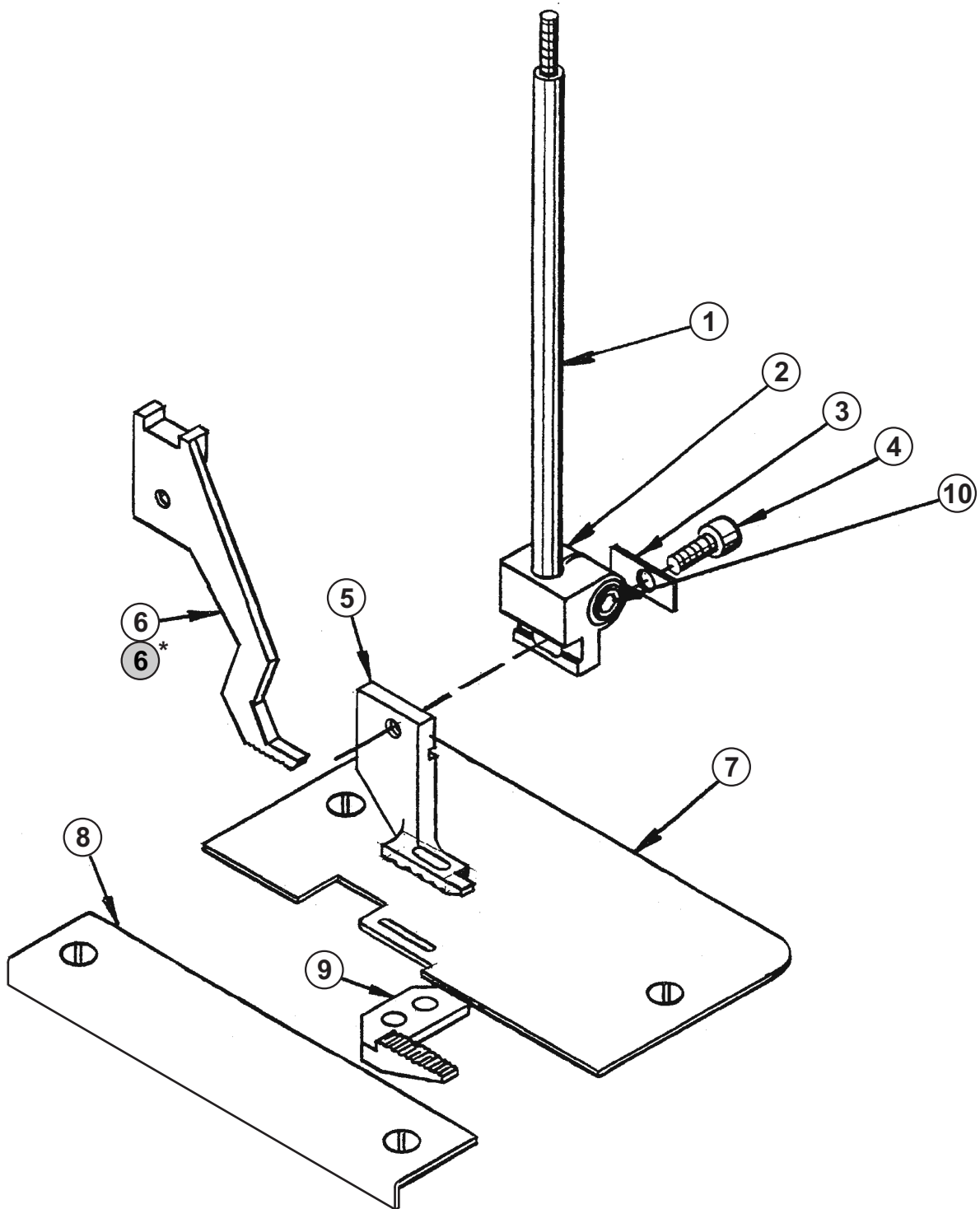
PRESSER FOOT & SWIVEL TOE ASSEMBLY - BENDER PLATE



PRESSER FOOT & SWIVEL TOE ASSEMBLY - BENDER PLATE

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---------------------------------------|-----|
| 01 | 31772035 | Stationary Presser Foot Shaft | 1 |
| 02 | 35511080 | Toe Holder | 1 |
| 03 | 32215003 | Holder Washer | 1 |
| 04 | 01000301 | Screw #6-40 x 5/16 | 1 |
| 05 | 31413003 | Pin Sleeve | 1 |
| 06 | 34264012 | Material Guide Nut | 1 |
| 07 | 35414016 | Material Guide Brackett | 1 |
| 08 | 34658001 | Material Guide | 1 |
| 09 | 34458002 | Material Guide | 1 |
| 10 | 35511079 | Swievel Toe | 1 |
| 11 | 32631001 | Swievel Toe Stop | 1 |
| 12 | 36615007 | Presser Foot | 1 |
| 13 | 31685012 | Hinge Pin | 1 |
| 14 | 36531018 | Plunger Spring | 1 |
| 15 | 70.3661.1.042 | Follower Presser Foot | 1 |
| 16 | 32764006 | Throat Plate | 1 |
| 17 | 32732021 | Throat Plate Left | 1 |
| 18 | 70.3661.1.037 | Material Feeder | 1 |
| 19 | 01000004 | Scr., Hex. Soc.Hd. Cap # 5 - 40 x 1/4 | 3 |
| 20 | 01000002 | Scr., Hex. Soc.Hd. Cap # 8 - 32 x 3/8 | 1 |
| 21 | 06000020 | Nut. Hex # 4 - 48 | 1 |
| 22 | 22965005 | Ball, Steel # 5/32 Dia. | 1 |
| | | | |

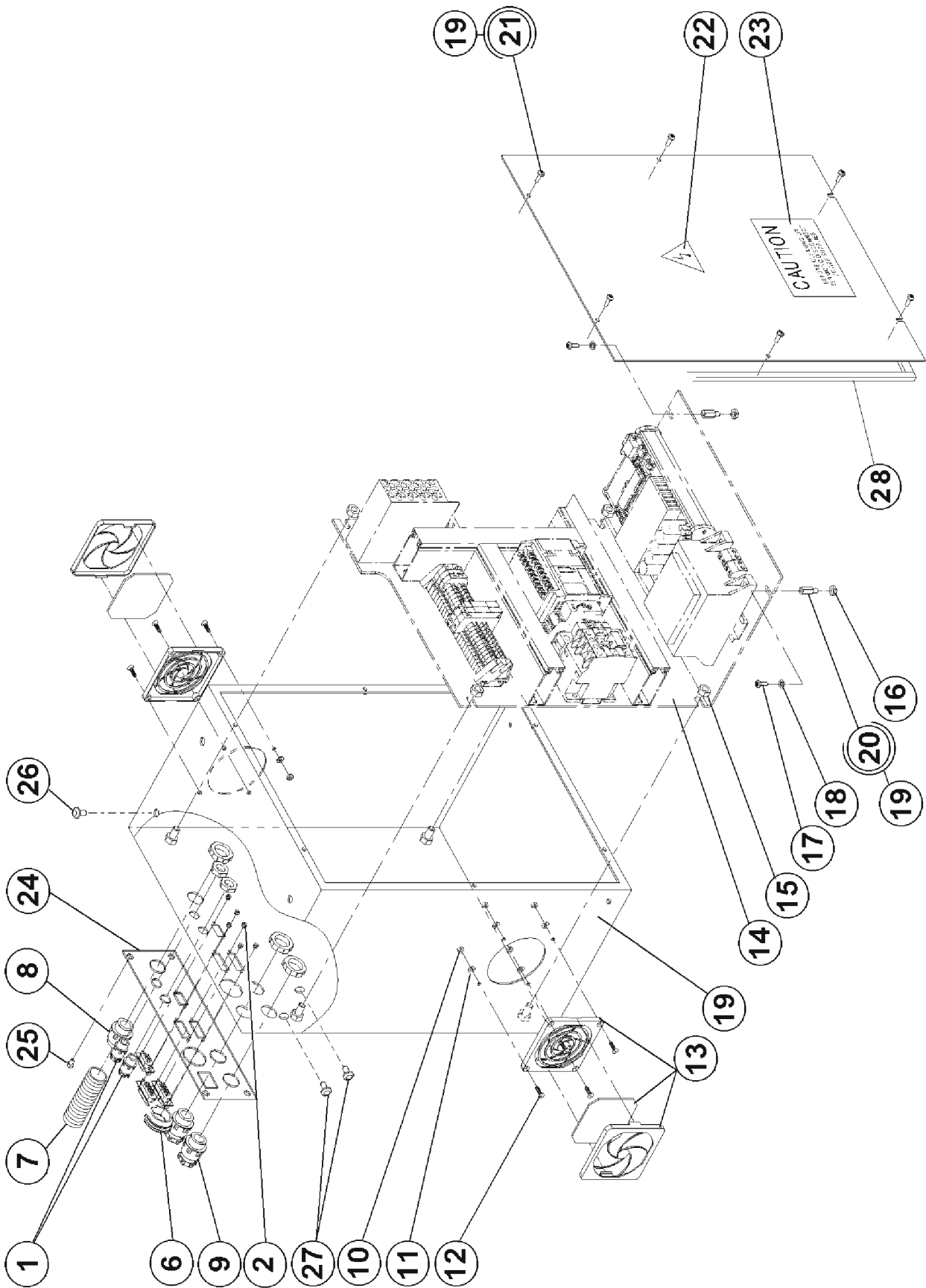
PRESSER FOOT



PRESSER FOOT

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---------------------------------------|-----|
| 01 | 31772035 | Stationary Presser Foot Shaft | 1 |
| 02 | 35511080 | Toe Holder | 1 |
| 03 | 32215003 | Holder Washer | 1 |
| 04 | 01000301 | Screw # 6 -40 x 5/16 | 1 |
| 05 | 70.3110.0.038 | Presser Foot | 1 |
| 06 | 70.3661.1.045 | Presser Foot Follower | 1 |
| 06* | 70.3661.1.043 | Presser Foot Follower - Back Tack | 1 |
| 07 | 70.3276.4.009 | Throat Plate, Right | 1 |
| 08 | 70.3276.4.008 | Throat Plate, Left | 1 |
| 09 | 70.3661.1.041 | Material Feeder | 1 |
| 10 | 01000002 | Scr., Hex. Soc.Hd. Cap # 8 - 32 x 3/8 | 1 |
| | | | |

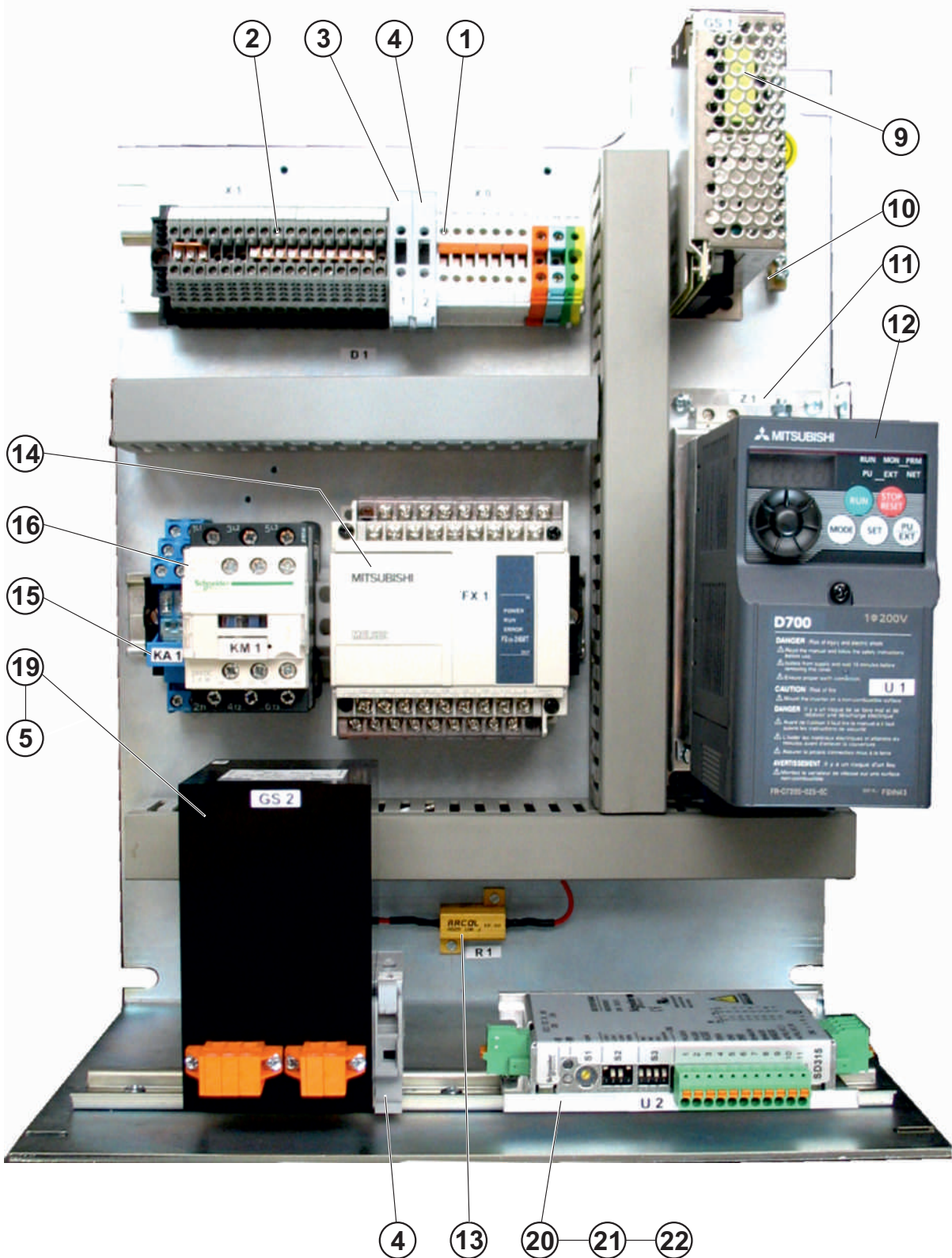
ELECTRICAL - I



ELECTRICAL - I

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--------------------------------|-----|
| 01 | 12.0008.4.207 | Bushing ●●● | 2 |
| 02 | 12.0008.4.710 | Screw | 6 |
| 06 | 12.0008.4.366 | Plug ●●● | 1 |
| 07 | 12.0008.4.783 | Tube ●●● | 1 |
| 08 | 12.0008.4.795 | Bushing ●●● | 1 |
| 09 | 12.0008.4.231 | Bushing ●●● | 2 |
| 10 | 08.6700.4.000 | Nut | 8 |
| 11 | 08.6800.4.000 | Washer | 8 |
| 12 | 08.6100.4.014 | Screw | 8 |
| 13 | 12.0008.4.472 | Fan ●●● | 2 |
| 14 | 70.4165.1.097 | Plate | 1 |
| 15 | 08.6702.8.000 | Nut | 4 |
| 16 | 08.6702.5.000 | Nut | 2 |
| 17 | 08.6032.5.010 | Screw | 2 |
| 18 | 08.6852.5.000 | Washer | 2 |
| 19 | 70.4165.1.125 | Control Box | 1 |
| 20 | - | Part of Assembly 70.4165.1.096 | (2) |
| 21 | - | Part of Assembly 70.4165.1.096 | (6) |
| 22 | 12.0008.4.378 | Label | 1 |
| 23 | 00.2751.3.602 | Label Caution | 1 |
| 24 | 70.4165.1.124 | Connectors Plate | 1 |
| 25 | 08.6100.4.008 | Screw | 4 |
| 26 | 12.0008.4.215 | Plug | 2 |
| 27 | 12.0008.4.216 | Plug | 2 |
| 28 | 70.4165.1.126 | Gasket | 1 |

ELECTRICAL - II

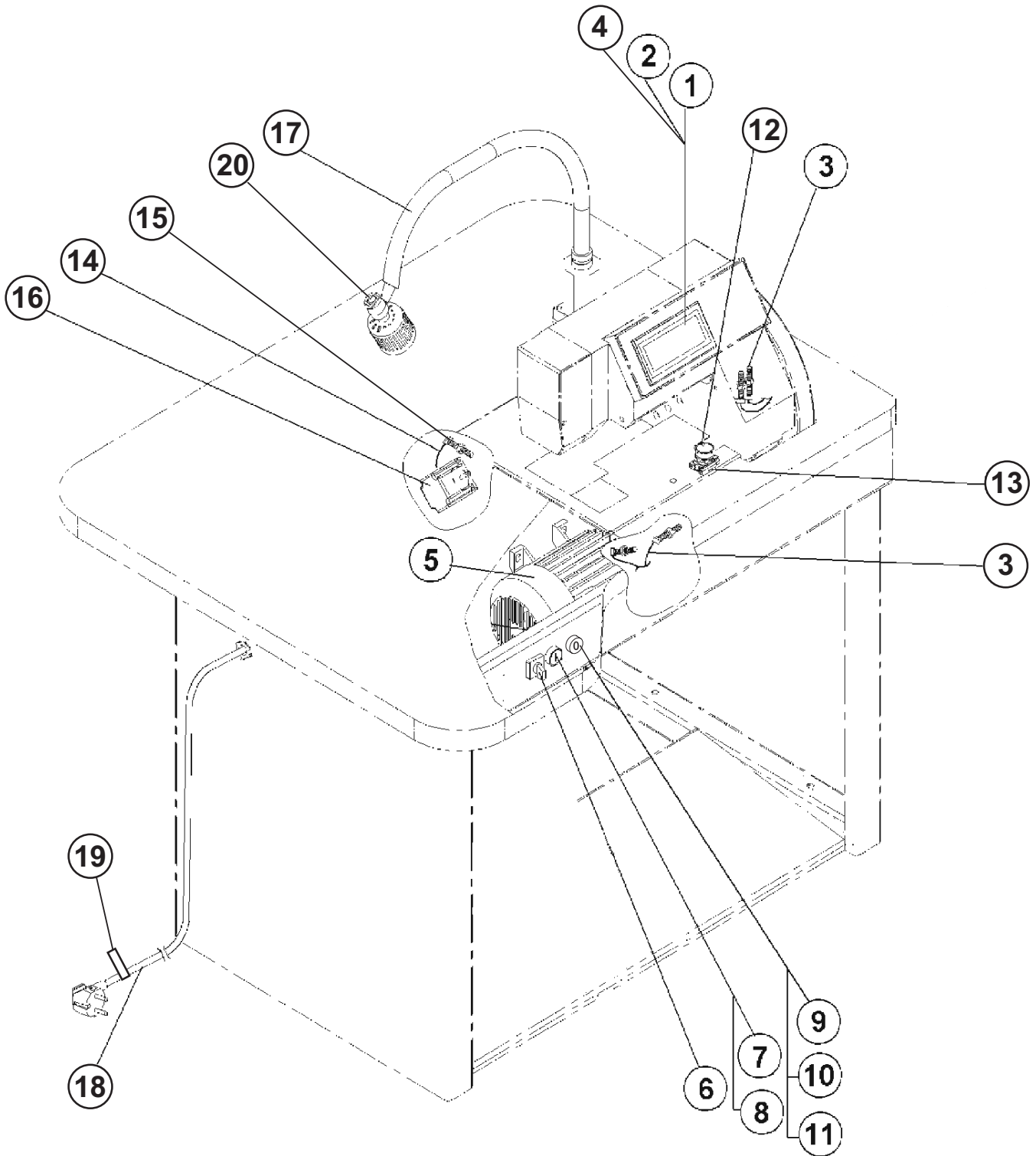


ELECTRICAL - II

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---------------------|-----|
| 01 | | Terminal X0 | 1 |
| 02 | | Terminal X1 | 1 |
| 03 | 12.0008.4.665 | F1 - Fuse T2A | 1 |
| 04 | 12.0008.4.664 | F2, F4 - Fuse T10A | 2 |
| 05 | 12.0008.4.064 | F3 - Fuse T1,6A | 1 |
| 09 | 12.0008.4.709 | Power Supply 24V | 1 |
| 10 | 12.0008.4.050 | Grounding Bridge | 1 |
| 11 | 12.0008.4.751 | Filter | 1 |
| 12 | 70.8001.1.002 | Inverter | 1 |
| 12* | 70.8001.1.013 | Inverter | 1 |
| 13 | 06.7000.0.005 | Resistor Assembly | 1 |
| 14 | 70.8001.1.011 | PLC | 1 |
| 15 | 12.0010.4.386 | Relay 24V | 1 |
| 15 | 12.0010.4.387 | Socket | 1 |
| | | | |
| 15 | 12.0008.4.772 | Relay Diode | 1 |
| 16 | 12.0008.4.488 | Contactora | 1 |
| 19 | 12.0010.4.195 | Power Supply | 1 |
| 20 | 12.0010.4.161 | Driver Steppermotor | 1 |
| 21 | 12.0008.4.770 | Rectifier Diode | 1 |
| 22 | 06.7000.0.012 | Capacitor ass. | 1 |
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* Version Japan

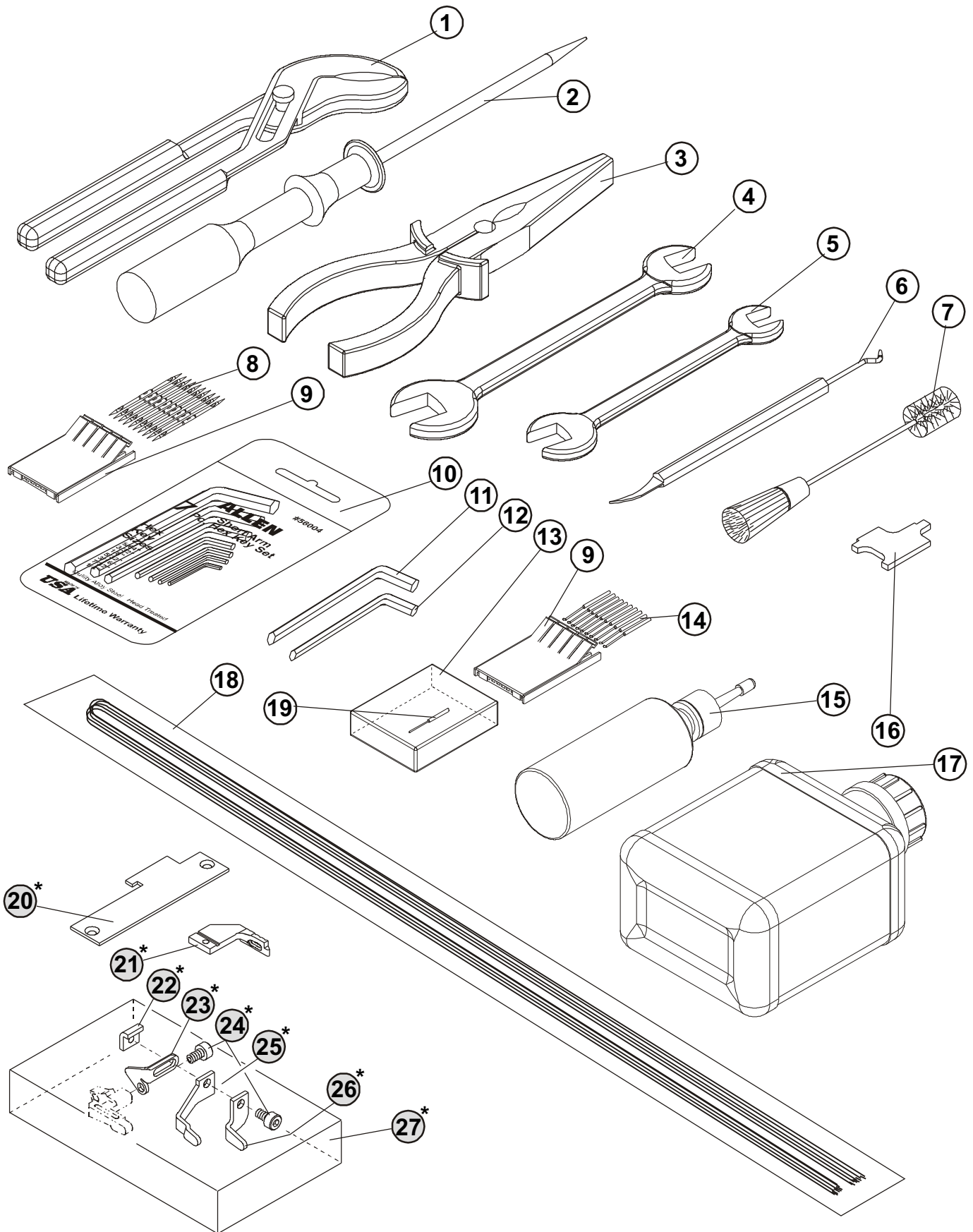
ELECTRICAL - III



ELECTRICAL - III

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|----------------------|-----|
| 01 | 70.8001.1.014 | Display | 1 |
| | 12.0010.4.113 | Battery for Display | 1 |
| 02 | 12.0010.4.112 | Display Cable | 1 |
| 03 | 12.0010.4.025 | Sensor | 4 |
| 04 | 06.7000.0.010 | Cable Power Display | 1 |
| 05 | 12.0008.4.757 | Motor | 1 |
| 06 | 12.0010.4.200 | Switch | 1 |
| 07 | 12.0008.4.836 | Pushbutton (Green) | 1 |
| 08 | 12.0008.4.837 | Switch Unit Assembly | 1 |
| 09 | 12.0008.4.590 | Stop Switch | 1 |
| 10 | 12.0008.4.839 | Switch Unit Assembly | 1 |
| 11 | 12.0008.4.842 | Switch Block NC | 1 |
| 12 | 12.0008.4.591 | Pushbutton (Blue) | 1 |
| 13 | 12.0008.4.592 | Switch Unit Assembly | 1 |
| 14 | 06.7000.0.003 | Cable Motor | 1 |
| 15 | 12.0010.4.093 | Sensor | 1 |
| 16 | 06.7000.0.004 | Step Motor | 1 |
| 17 | 12.0008.4.403 | Lamp, Halogen | 1 |
| 18 | 12.0008.4.885 | Cable, Flexo | 1 |
| 19 | 12.8000.0.112 | Label Cable | 1 |
| 20 | 12.0008.4.679 | Bulb 12V 12W | 1 |
| | | | |

ACCESSORIES

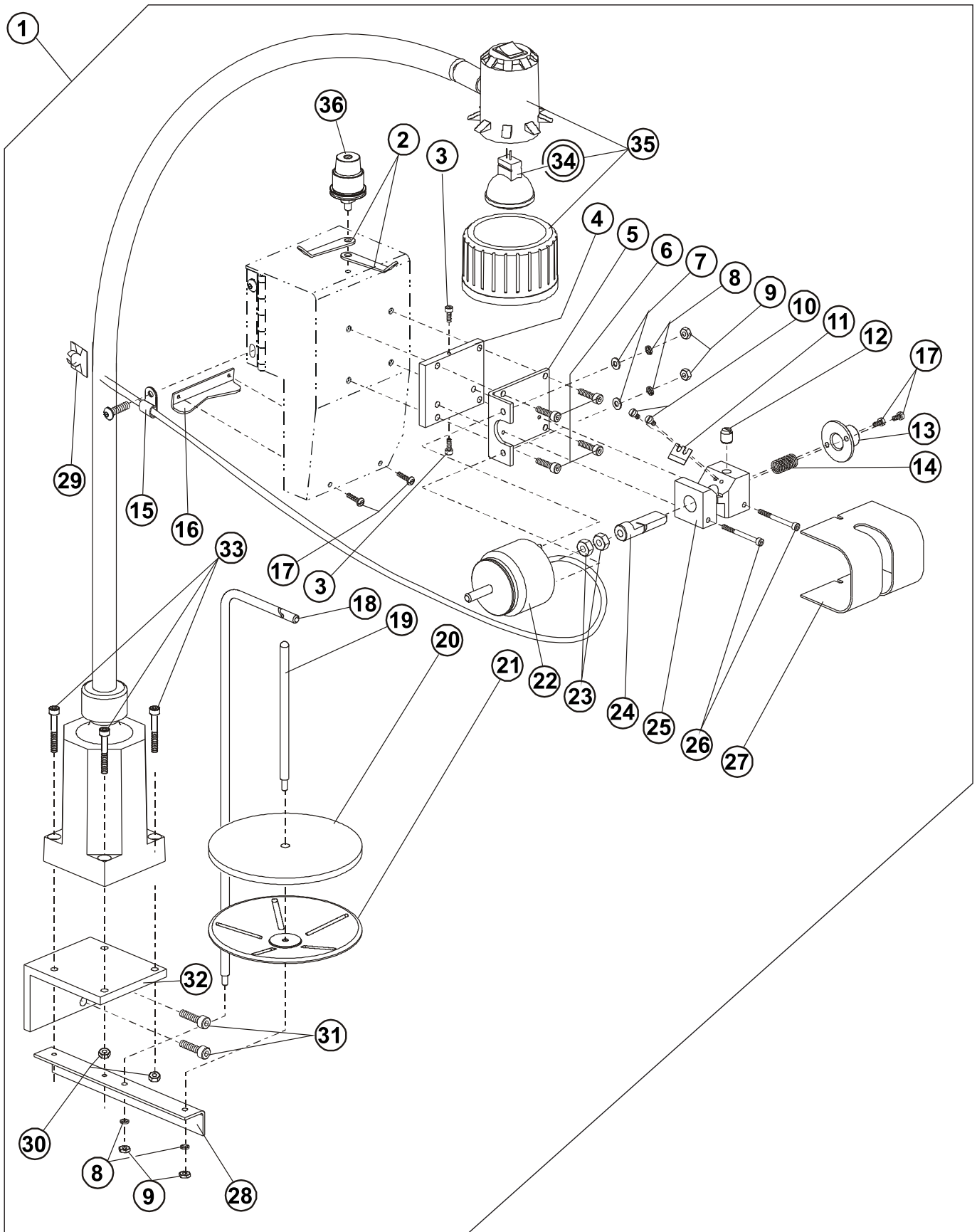


ACCESSORIES

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|------------------------|-----|
| 01 | 26913004 | Pliers | 1 |
| 02 | 26913020 | Screwdriver | 1 |
| 03 | 12.0008.6.119 | Pliers | 1 |
| 04 | 12.0008.6.118 | Wrench 7/16"x 1/2" | 1 |
| 05 | 03.0018.0.000 | Wrench 3/8" x 5/16" | 1 |
| 06 | 49910018 | Cleaner | 1 |
| 07 | 12.0008.6.975 | Perk Brush | 1 |
| 08 | 00103238 | Needle | 11 |
| 09 | 12.0008.6.968 | Box Needle Short | 2 |
| 10 | 22979050 | Wrench Set | 1 |
| 11 | 22979048 | Wrench, Short Arm | 1 |
| 12 | 22979047 | Allen Wrench 7/64" | 1 |
| 13 | — | Box | 1 |
| 14 | 70.3721.3.002 | Needle Threader | 10 |
| 15 | 05.1322.0.000 | Oil Can ●●● | 1 |
| 16 | 37771023 | Gage, Needle Bar | 1 |
| 17 | 05.0090.1.000 | OIL-8 OZ CAN-68 ●●● | 1 |
| 18 | 12.0008.6.xxx | Thread Black | 1 |
| 19 | 49910019 | Barbed Broach | 1 |
| 20* | 70.3273.2.023 | Throat Plate 2 - Left | 1 |
| 21* | 31100035 | Presser Foot | 1 |
| 22* | 34264012 | Material Guide Nut | 1 |
| 23* | 35414016 | Material Guide Bracket | 1 |
| 24* | 01000059 | Screw #6-40X1/4 | 2 |
| 25* | 34658001 | Material Guide | 1 |
| 26* | 34458002 | Material Guide | 1 |
| 27* | — | Box | 1 |

* — Modification Bender Plate

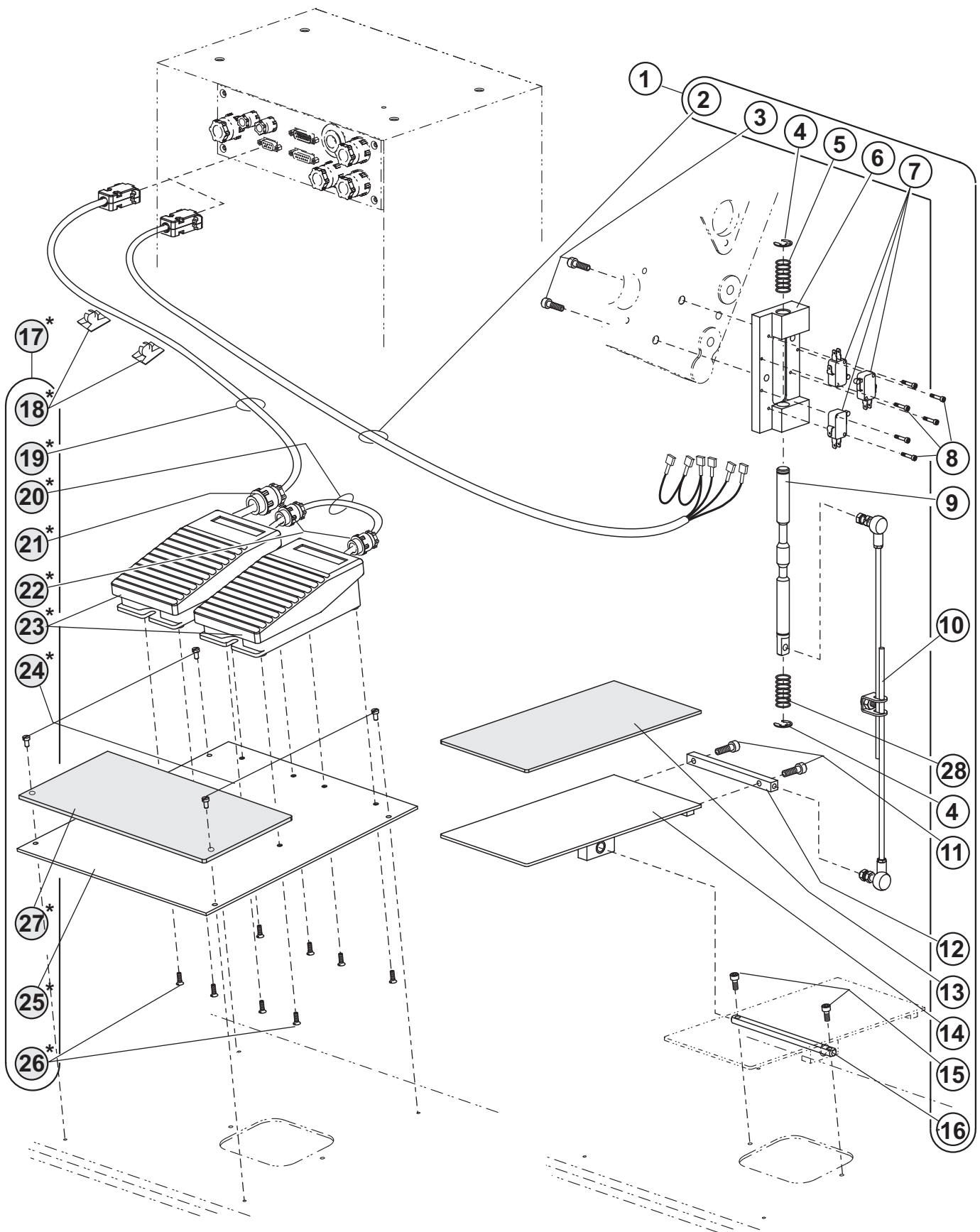
THREAD TRIM



THREAD TRIM

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|---|-----|
| 01 | 03.5570.0.012 | Thread Trim ATT | 1 |
| 02 | 70.3288.2.101 | Thread Guide | (2) |
| 03 | 08.6000.3.008 | Screw M3x8 | (2) |
| 04 | 70.3288.2.401 | Plate | (1) |
| 05 | 70.3288.3.601 | Solenoid Holder | (1) |
| 06 | 08.6000.4.015 | Screw M4x15 | (4) |
| 07 | 08.6852.4.000 | Washer 4,3 | (2) |
| 08 | 08.6802.4.000 | Spring Washer 4,1 | (4) |
| 09 | 08.6702.4.000 | Nut M4 | (4) |
| 10 | 08.6012.3.006 | Screw | (2) |
| 11 | 39.0087.0.000 | Blade | (1) |
| 12 | 19.0011.1.400 | Screw M8x1-10 | (1) |
| 13 | 70.3284.4.101 | Flange | (1) |
| 14 | 12.3010.0.013 | Spring | (1) |
| 15 | 12.0008.4.280 | Plasting Cable Fitting | (1) |
| 16 | 70.3288.2.102 | Thread Guide | (1) |
| 17 | 08.6200.3.008 | Screw M3x8 | (4) |
| 18 | 70.3288.2.103 | Thread Guide | (1) |
| 19 | 17.0031.3.277 | Pin ●●● | (1) |
| 20 | 17.0095.3.042 | Washer Pad | (1) |
| 21 | 17.0083.9.031 | Plate | (1) |
| 22 | 70.4165.1.129 | Solenoid DC | (1) |
| 23 | 08.6710.6.000 | Nut M6 | (2) |
| 24 | 70.3283.2.601 | Cutting Bar | (1) |
| 25 | 70.3286.4.501 | Block | (1) |
| 26 | 08.6000.3.025 | Screw M3x25 | (2) |
| 27 | 70.3288.2.104 | Cover | (1) |
| 28 | 70.3288.3.602 | Holder | (1) |
| 29 | 12.0008.4.862 | Clips - Metal | (3) |
| 30 | 08.6702.4.000 | Nut M4 | (2) |
| 31 | 01200028 | Screw 1/4 - 20 x 3/4 ● | (2) |
| 32 | 31852010 | Alex Light Holder | (1) |
| 33 | 08.6000.4.025 | Screw M4x25 | (4) |
| 34 | 12.0008.4.403 | Halogen Lamp Kit | (1) |
| 35 | 12.0008.4.679 | Bulb 12V/12W | (1) |
| 36 | 24.0119.0.050 | Tension Disk Assembly | (1) |
| | | | |

FOOT PEDAL



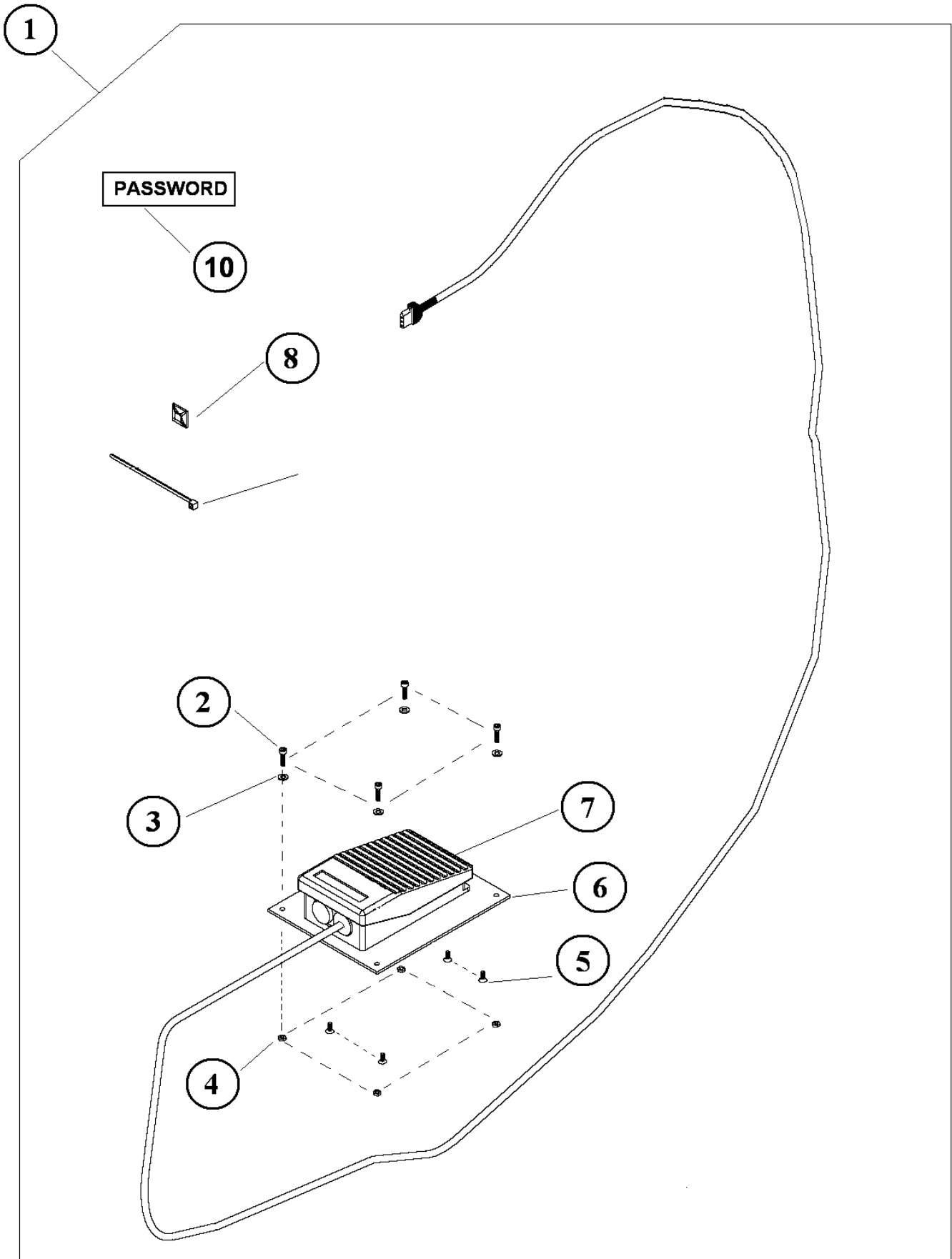
FOOT PEDAL

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|----------------------|------|
| 01 | 03.5570.0.011 | Foot Switch Assembly | 1 |
| 02 | 70.4165.1.114 | Cable | (1) |
| 03 | 08.6000.6.018 | Screw M6x18 | (2) |
| 04 | 07.6760.0.000 | Retaining Ring | (2) |
| 05 | 07.6440.0.014 | Spring | (1) |
| 06 | 70.3532.8.075 | Mount ●●● | (1) |
| 07 | 06.0120.0.000 | Switch | (1) |
| 08 | 08.6000.3.016 | Screw M3x16 | (6) |
| 09 | 70.3532.8.076 | Actuator ● | (1) |
| 10 | 04.1956.1.000 | Pitman Rod Bal | (1) |
| 11 | 01000019 | Screw | (2) |
| 12 | 70.3532.8.077 | Lever | (1) |
| 13 | 32115005 | Foot Pedal Tread ●●● | (1) |
| 14 | 36617003 | Pedal | (1) |
| 15 | 08.6000.5.012 | Screw M5x12 | (2) |
| 16 | 31225015 | Shaft | (1) |
| 17* | 03.5570.0.014 | Foot Switch Assembly | 1* |
| 18* | 12.0008.4.862 | Clips - Metal | (2)* |
| 19* | 70.4165.1.115 | Cable | (1)* |
| 20* | 70.4165.1.116 | Cable | (1)* |
| 21* | 12.0008.4.240 | Bushing | (1)* |
| 22* | 12.0008.4.231 | Bushing | (2)* |
| 23* | 12.0008.4.204 | Pedal | (2)* |
| 24* | 08.6012.4.010 | Screw M4x10 | (4)* |
| 25* | 70.3532.8.073 | Plate | (1)* |
| 26* | 08.6100.4.014 | Screw M4x14 | (8)* |
| 27* | — | Foot Pedal Tread ●●● | (1)* |
| 28 | 12.3010.0.034 | Spring | (1) |

*

— Extra Parts

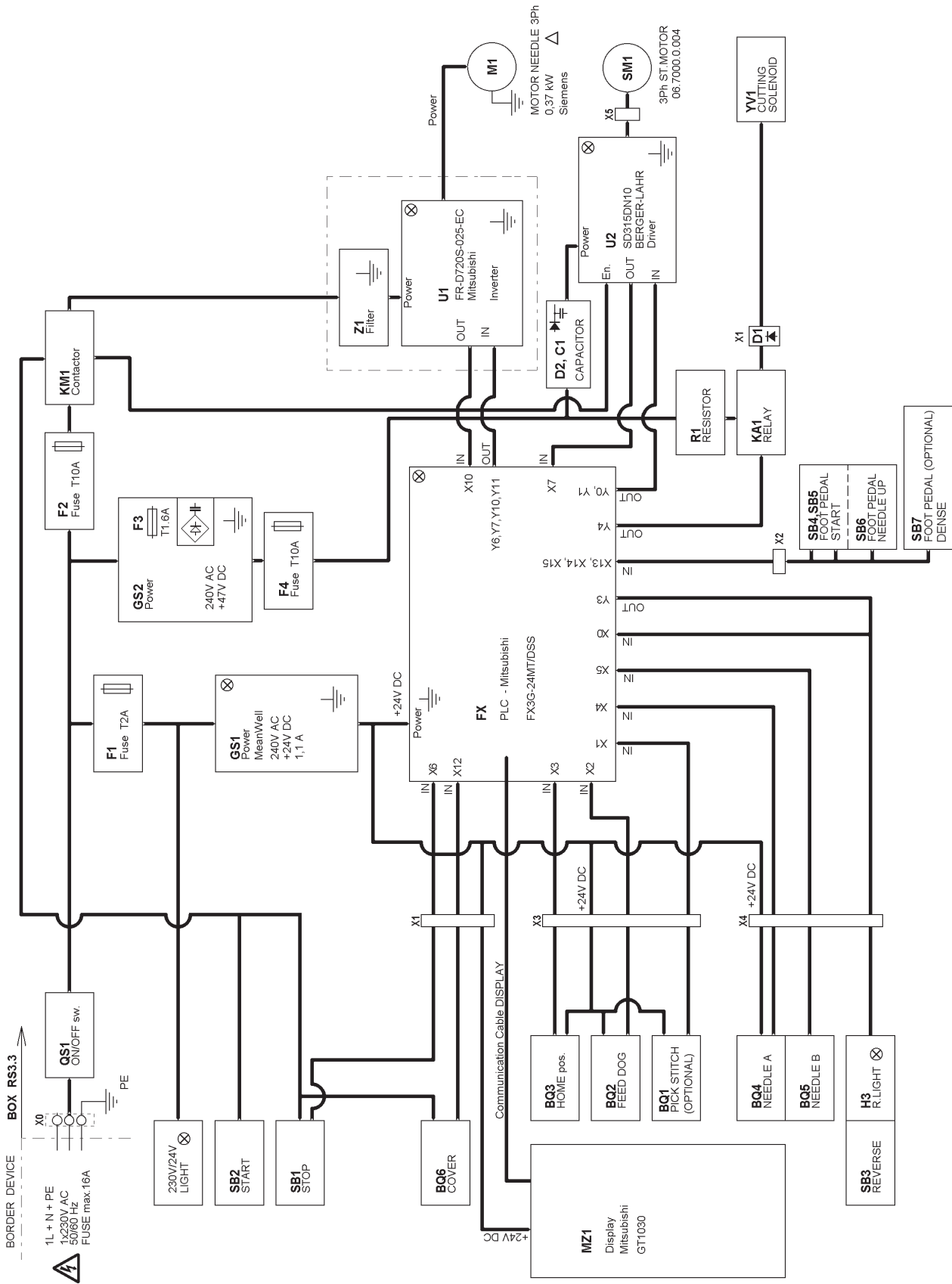
CONDENSED STITCH KIT



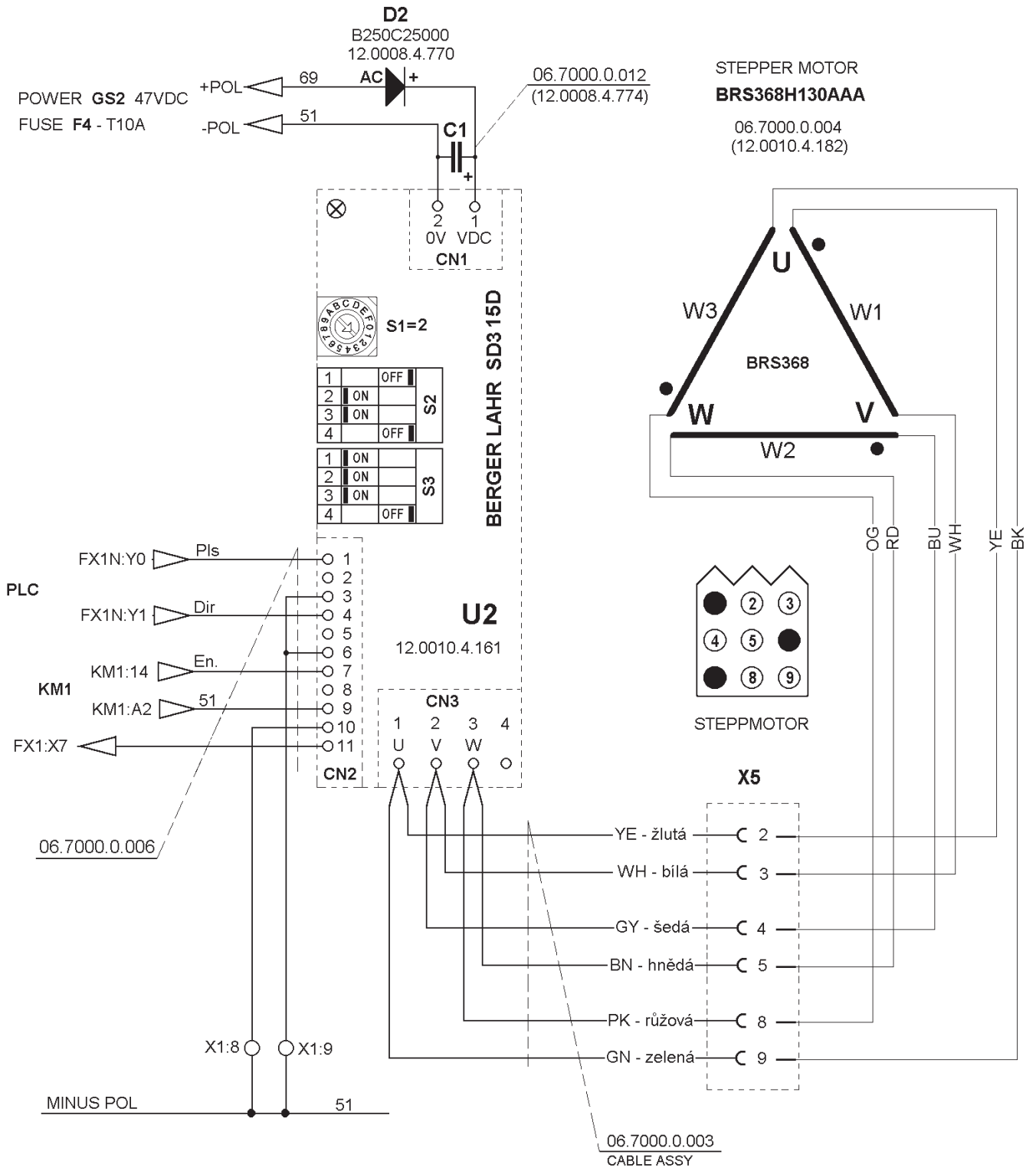
CONDENSED STITCH KIT

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|----------------------|-----|
| 01 | 03.5570.0.013 | Condensed stitch kit | 1 |
| 02 | 08.6000.4.016 | Screw M4x16 | (4) |
| 03 | 08.6852.4.000 | Washer | (4) |
| 04 | 08.6702.4.000 | Nut - M4 | (4) |
| 05 | 08.6132.4.010 | Screw M4x12 | (4) |
| 06 | 70.3532.8.078 | Mounting Plate | (1) |
| 07 | 70.4165.1.112 | Foot Pedal Assembly | (1) |
| 08 | 12.0008.4.058 | Clip | (8) |
| 09 | 12.0008.4.072 | Cable Tie | (8) |
| 10 | 12.8000.0.144 | Password | (1) |
| | | | |

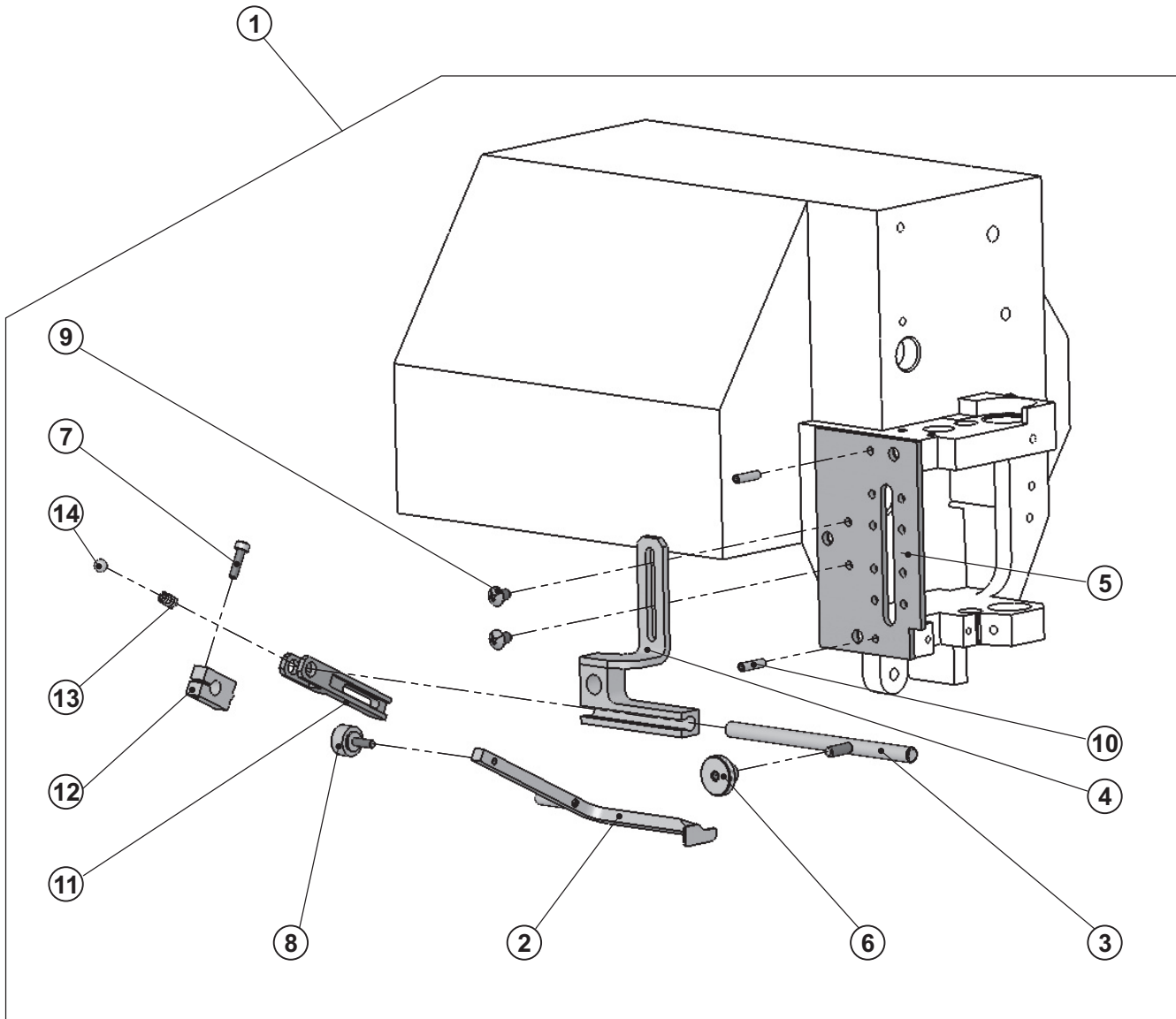
ELECTRICAL DIAGRAM



ELECTRICAL DIAGRAM



MATERIAL GAUGE



MATERIAL GAUGE

| DET | PART NUMBER | DESCRIPTION | QTY |
|-----|---------------|--------------------------|-----|
| 01 | 03.5570.0.016 | Material Gauge Assembly | 1 |
| 02 | 70.3325.8.091 | ARM 1 | (1) |
| 03 | 70.3325.8.094 | PIVOT | (1) |
| 04 | 70.3325.8.095 | HOLDER | (1) |
| 05 | 34732023 | PRESSER FOOT REAR COVER | (1) |
| 06 | 17.0017.2.041 | NUT M4 | (1) |
| 07 | 08.6000.3.012 | SCREW M3-12 | (1) |
| 08 | 39.0013.3.000 | SCREW M3x10 | (1) |
| 09 | 1200011 | BUTTON HD SCREW 8-32x1/4 | (2) |
| 10 | 8200025 | PIN 1/8 x 1/2 | (2) |
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